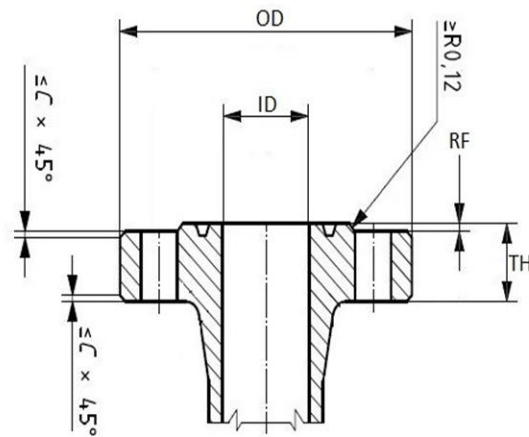


CERTIFICATION OF VISUAL THROUGH EXAMINATION & MAGNETIC PARTICULAR INSPECTION

CLIENT:	SLB BASRA	REPORT No:	QC-SLB-25204-20
LOCATION:	TESTING WORK SHOP	SPECIFICATION:	SLB Recommended –ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
DATE OF INSPECTION:	10-Aug-25	NEXT INSPECTION DATE:	9-Feb-26
TYPE OF INSPECTION:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION		

FLANGE DESCRIPTION:	X-Over Flange (4 1/16 3K R37 x 3" 1002 FEMALE)						
Serial No:	E-14-18113-01-01	Size:	4 1/16" X 3"	Work Pressure:	3K	Standard Ring No	R37



COMMENT: Magnetic Particle Inspection With A/C Hand Yoke , Black Ink & White Contrast	Out side diameter (OD)	4 1/16" 3K	11 1/2"	Thickness (TH)	4 1/16" 3K
		3" THD	1002		2 1/8"
1/8" Min Raised Face (RF) On Flanges With BX-Groove	Inside diameter (ID)	4 1/16" 3K	4 1/16"		3" THD
		3" THD	1002		1002

INSPECTION RESULT

VISUAL , THOROUGH EXAMINATION	Accepted	Flange Fully Inspected and found free from Deforms, Cracks, Corrosion & Mechanical Damage
MAGNETIC PARTICLE INSPECTION	Accepted	Magnetic particle inspection was carried out on all available critical areas for the above description and found free from surface defects.
FINAL RESULTS	Accepted	The unit found satisfactory and free of defects at the time of inspection

INSPECTION EQUIPMENT DETAILS

EQUIPMENT	AC/DC YOKE	SN:	20150Y048	EX Date: 23-Aug2025	INSPECTED BY	QUALIFICATION: ASNT LEVEL II UT&MT & PT & VT
EQUIPMENT	VERNIER CALIPAR	SN:	60146	EX Date: 23-Aug2025		
Black Magnetic Ink Manufacture By:	MAGNAVIS	Batch No:	220309	EXPIRE DATE: Mar/2026		M-SHAHZAD
White Contrast Paint Manufacture By:	MAGNAVIS	Batch No:	220805	EXPIRE DATE: Jul/2026		M-TAREK



Corporate
Partner

