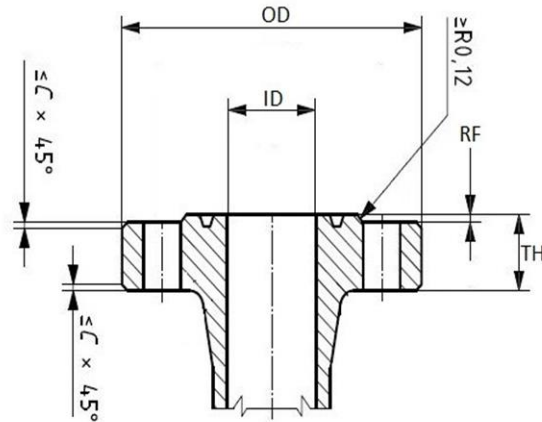


CERTIFICATION OF VISUAL THROUGH EXAMINATION & MAGNETIC PARTICULAR INSPECTION

CLIENT:	SLB BASRA	REPORT No:	QC-SLB-25203-09
LOCATION:	COIL TUBING WORK SHOP	SPECIFICATION:	SLB Recommended -ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
DATE OF INSPECTION:	2-Aug-25	NEXT INSPECTION DATE:	1-Feb-26
TYPE OF INSPECTION:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION		

FLANGE DESCRIPTION:		Double Spool Flange 3 1/8 5K R35 X 4 1/16 10K BX155					
Serial No:	0002681	Size:	3 1/8" X 4 1/16"	Work Pressure:	5K X 10K	Standard Ring No	BX155 R35



COMMENT:Magnetic Particle Inspection With A/C Hand Yoke , Black Ink & White Contrast	Out side diameter (OD)	3 1/8 5K	10 1/2"	Thickness (TH)	3 1/8 5K
		4 1/16 10K	12 7/16"		2 3/16"
1/8" Min Raised Face (RF) On Flanges With BX-Groove	Inside diameter (ID)	3 1/8 5K	3 1/8"		4 1/16 10K
		4 1/16 10K	4 1/16"		2 49/64"

INSPECTION RESULT

VISUAL , THOROUGH EXAMINATION	Accepted	Flange Fully Inspected and found free from Deforms, Cracks, Corrosion & Mechanical Damage
MAGNETIC PARTICLE INSPECTION	Accepted	Magnetic particle inspection was carried out on all available critical areas for the above description and found free from surface defects.
FINAL RESULTS	Accepted	The unit found satisfactory and free of defects at the time of inspection

INSPECTION EQUIPMENT DETAILS					INSPECTED BY	
EQUIPMENT	AC/DC YOKE	SN:	20150Y048	EX Date:23-AUG-2025	QUALIFICATION	ASNT LEVEL II UT&MT & PT & VT
EQUIPMENT	VERNIER CALIPAR	SN:	60146	EX Date:23-AUG-2025		
Black Magnetic Ink Manufacture By:	MAGNAVIS	Batch No:	220309	EXPIRE DATE: Mar/2027	SPECTOR NAME: QUALITY CONTROL	M-SHAHZAD
White Contrast Paint Manufacture By:	MAGNAVIS	Batch No:	220702	EXPIRE DATE: Jul/2027		M-TAREK



Corporate Partner

