

**AI TAKAMUL COMPANY FOR ENGINEERING TEST AND PROFESSIONAL SAFETY LIMITED**

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**INSPECTION CERTIFICATE FOR SIDE ENTRY SUB**

<b>Client Name:</b>	<b>HALLIBURTON (WPS)</b>	<b>Report No.:</b>	HAL-24-08-MS-WPS-059
<b>Acceptance criteria:</b>	DS-1 Volume 4 Fifth Edition	<b>Date of Inspection:</b>	06.AUG.2025
<b>Work Location:</b>	Burjesia Halliburton Camp Basra - Iraq	Halliburton Doc. (Visual Procedure D00305796 Revision <b>Z</b> )	
Halliburton Doc. (Dimensional Procedure D00301932 Revision <b>M</b> )		Halliburton Doc. (MPI Procedure D00976850 Revision <b>E</b> )	

**TEST EQUIPMENT & CONSUMABLE DETAILS**

WHITE CONTRAST WCP-2	Batch #: 230408 Manufacture: Magnaflux Exp Date: APRIL,2026	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 230604 Manufacture: Magnaflux Exp Date: JUNE.2026	COIL(1200 AMP-TURNS/IN	SR#22650 Cal.09.APR.2025 Cal Due 08.OCT.2025
FLUORESCENT 14HF	Batch #: 230503 Manufacture: Magnaflux Exp Date: MAY.2026	A.C HAND YOKE	SR#201504052 Cal.08.APR.2025 Cal Due 07.OCT.2025
INTENSITY METER	SR# 2722003 Cal.10.APR.2025 Cal Due 09.OCT.2025	UV BLACK LIGHT	SR#87521 Cal.10.APR.2025 Cal Due 09.OCT.2025
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal.09.APR.2025 Cal Due 08.OCT.2025	THREAD PROFILE GAGE	SR#21336 Cal.09.APR.2025 Cal Due 08.OCT.2025 SR#21335 Cal.09.APR.2025 Cal Due 08.OCT.2025
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	UV LIGHT INTENSITY:	3070 μw/cm <sup>2</sup>
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	WMPT Light Intensity:	3610 Lux

**MAGNITISUM DIRECTION (LONGITUDENAL)**

<b>METHODOLOGY:</b>	<ul style="list-style-type: none"> <li>Through Visual inspection</li> <li>Dimensional Inspection</li> </ul>	<ul style="list-style-type: none"> <li>MPI inspection with Ultraviolet light</li> </ul>
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Serial No.	Description	Connection		Result Inspection			Dimensional 3 Inspection											
		Pin	Box	Pin	Box	Body	Pin					Box					Body	
							OD(In)	ID(In)	Neck ϕ(In)	Pin λ(In)	Bevel ϕ(In)	OD(In)	CB ϕ(In)	CB δ(In)	BB ϕ(In)	BB δ(In)		Bevel ϕ(In)
SES-1, 14244058	SIDE ENTRY SUB	4 1/2 IF	4 1/2 IF	Acc.	Acc.	Acc.	6 1/4"	2 13/16"	3/8"	4 7/16"	6"	6 1/4"	5 10/32"	5/8"	-	-	6"	37 5/8"



**Conclusion:** ■ 01 Side Entry Sub was found "Acceptable" At time of Inspection Ready For Use.

**Abbreviations :**

<b>OD</b> Outside Diameter	<b>ID</b> Inside Diameter	<b>SRG</b> Stress Relief Groove	<b>CB</b> Counter Bore	<b>BB</b> Bore Back	<b>FB</b> Float Bore
<b>ϕ</b> Diameter	<b>λ</b> Length	<b>ϖ</b> Width	<b>δ</b> Depth	<b>NP</b> Not Present	<b>NA</b> Not Applicable
<b>EGR</b> Elevator Groove Recess	<b>SGR</b> Slip Groove Recess	<b>CR</b> Crack	<b>B</b> Bent	<b>PC</b> Premium Class	<b>RF</b> Reface
<b>GT</b> Galled Thread	<b>TP</b> Thread Pitting	<b>SP</b> Seal Pitting	<b>TD</b> Thread Damage	<b>SD</b> Seal Damage	<b>M</b> Mashed
<b>1</b> 100 % Coating	<b>2</b> 99-71 % Coating	<b>3</b> 70-40 % Coating	<b>4</b> Up to 40 %	<b>5</b> Nil	<b>WT</b> Wall Thickness
<b>Colors Code:</b>	<b>White</b> No Defects	<b>Red</b> Crack or Extreme Damage.	<b>Blue</b> Damage	<b>Green</b> Seal Damage	<b>Yellow</b> ACFM

<b>Inspector Name:</b>	M.Shahzad Ahmed	<b>Review By</b>				
<b>Qualification:</b>	ASNT Level II (MT) NDT	<b>Senior Inspector:</b>	NAVEED HUSSAIN	<b>Supervisor:</b>	Hani Ali	<b>Customer Name &amp; Signature:</b>
<b>Signature:</b>						<b>ALI Talib HB48903</b> Date: 06-08-2025 Signature Haliburton
Original - Client Files		Copy - Area Office		QC/FN/FLS/03 Rev.00	Dated: 07 Nov 2021	

