

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED**

Basra, North Rumaila, Quality Control Yard - IraqTel: +9647810009138 / +9647810009139

Email: [OP@qualitycontrol-iraq.com](mailto:OP@qualitycontrol-iraq.com) / [hany.akafi@qualitycontrol-iraq.com](mailto:hany.akafi@qualitycontrol-iraq.com)



**AFTER REPAIR INSPECTION CERTIFICATE OF 5-1/2" HWDP**

<b>Client Name:</b>	<b>DAQING DRILLING</b>	<b>Report No.:</b>	QC-B-07-25-0411-7
<b>Acceptance Criteria:</b>	<input checked="" type="checkbox"/> API SPEC 7-2	<b>Date Of Inspection:</b>	16.July.2025
<b>Work Location:</b>	<b>ABERDEEN WORKSHOP</b>	<b>Rig Name</b>	DQ-37
<b>Test Equipment &amp; Consumeable Details</b>			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2026	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#.220605 Manufacture: Magnaflux Exp Date: JULY.2026	COIL(1200 AMP-TURNS/IN	22713 Cal.12.May.2025 Cal Due11.Nov.2025
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2026	A.C HAND YOKE	PY-10 Cal.12.May.2025 Cal Due11.Nov.2025
INTENSITY METER	SR#1608000134 CAL.Date Cal. 12.May.2025 Cal Due 11.Nov.2025	UV BLACK LIGHT	SR#1895313 Cal.12.May.2025 Cal Due11.Nov.2025
LEAD GAGE	SR#AH07KF0026 GAEMAKER LG- Cal. 12.May.2025 Cal Due 11.Nov.2025	THREAD PROFILE GAGE	SR#21336 Cal. Cal.12.May.2025 Cal Due11.Nov.2025 SR#21335 Cal. Cal.12.May.2025 Cal Due11.Nov.2025
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3520 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 μw/cm <sup>2</sup>
Magnetism Direction (Longitudinal)			
<b>METHODOLOGY:</b>	• Through Visual inspection      •MPI inspection with Ultraviolet light • Dimensional Inspection      *Lead Gaiging, & Thread Profile Gaiging.		
<b>Connection:</b>	<b>5-1/2 FH</b>	<b>Size:</b>	<b>5-1/2"</b>

Serial No.	Visual Inspection			Black Light		Dimensional 3 Inspection															
	Pin	Box	Body	Pin	Box	Pin						Box						Body			
						OD (in)	ID (in)	SRG <input type="checkbox"/> (in)	SRG <input type="checkbox"/> (in)	Bevel <input type="checkbox"/> (in)	pin <input type="checkbox"/> (in)	OD (in)	CB <input type="checkbox"/> (in)	CB <input type="checkbox"/> (in)	BB <input type="checkbox"/> (in)	BB <input type="checkbox"/> (in)	Bevel <input type="checkbox"/> (in)	Pin Tong <input type="checkbox"/> (in)	BoxTong <input type="checkbox"/> (in)	C.W Pad OD(in)	length (in)
2309783	-	Acc.	-	-	Acc.	-	-	-	-	-	-	7"	5-7/8"	5/8"	5-1/8"	8-1/8"	6-11/16"	-	22-3/4"	-	-
2309785	-	Acc.	-	-	Acc.	-	-	-	-	-	-	7"	5-7/8"	5/8"	5-1/8"	8-1/8"	6-11/16"	-	22-3/8"	-	-

**Conclusion :** (02) The Above Mentioned 5-1/2" Heavy Weight Drill Pipe Were Found Acceptable from BOX Connection After Repair at the time of Inspection, Ready to use.

**Abbreviations :**

<b>OD</b> Outside Diameter	<b>ID</b> Inside Diameter	<b>SRG</b> Stress Relief Groove	<b>CB</b> Counter Bore	<b>BB</b> Bore Back	<b>FB</b> Float Bore	
<input type="checkbox"/> Diameter	<input type="checkbox"/> Length	<input type="checkbox"/> Width	<input type="checkbox"/> Depth	<b>NP.</b> Not Present	<b>NA.</b> Not Applicable	
<b>EGR</b> Elevator Groove Recess	<b>SGR</b> Slip Groove Recess	<b>CR</b> Crack	<b>B</b> Bent	<b>PC</b> Premium Class	<b>RF</b> Reface	
<b>GT</b> Galled Thread	<b>TP</b> Thread Pitting	<b>SP</b> Seal Pitting	<b>TD</b> Thread Damage	<b>SD</b> Seal Damage	<b>M</b> Mashed	
<b>1</b> 100 % Coating	<b>2</b> 99-71 % Coating	<b>3</b> 70-40 % Coating	<b>4</b> Up to 40 %	<b>5</b> Nil	<b>WT</b> Wall Thickness	
<b>Colors Code:</b>		<b>White</b> No Defects	<b>Red</b> Crack or Extreme Damage.	<b>Blue</b> Damage	<b>Green</b> Seal Damage	<b>Yellow</b> ACFM

<b>Inspector Name:</b>	Tayyab Mehmoode	<b>Review By</b>			
<b>Qualification:</b>	ASNT Level II MPI, PT, UT	<b>Senior Inspector:</b>	NAVEED HUSSAIN	<b>Supervisor:</b>	AHMED MOHAMMAD
<b>Signature:</b>				<b>Customer Name:</b>	
				<b>Customer Signature:</b>	

Original – Client Files

Copy - Area Office

QC/FN/DPI/NDT/006 Rev.00 DATED 07.NOV.2021

