

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - IraqTel: +9647810009138 / +9647810009137
 Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



AFTER REPAIR INSPECTION CERTIFICATE OF 5-1/2" HWDP

Client Name:	DAQING DRILLING	Report No.:	QC-B-07-25-0411-6
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date Of Inspection:	16.July.2025
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-37
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2026	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#:220605 Manufacture: Magnaflux Exp Date: JULY.2026	COIL(1200 AMP-TURNS/IN	22713 Cal.12.May.2025 Cal Due11.Nov.2025
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2026	A.C HAND YOKE	PY-10 Cal.12.May.2025 Cal Due11.Nov.2025
INTENSITY METER	SR#1608000134 CAL.Date Cal. 12.May.2025 Cal Due 11.Nov.2025	UV BLACK LIGHT	SR#1895313 Cal.12.May.2025 Cal Due11.Nov.2025
LEAD GAGE	SR#AH07KF0026 GAEMAKER LG- Cal. 12.May.2025 Cal Due 11.Nov.2025	THREAD PROFILE GAGE	SR#21336 Cal. Cal.12.May.2025 Cal Due11.Nov.2025 SR#21335 Cal. Cal.12.May.2025 Cal Due11.Nov.2025
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3520 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	• Through Visual inspection •MPI inspection with Ultraviolet light • Dimensional Inspection *Lead Gaiging, & Thread Profile Gaiging.		
Connection:	5-1/2 FH	Size:	5-1/2"

Serial No.	Visual Inspection			Black Light		Dimensional 3 Inspection																	
	Pin	Box	Body	Pin	Box	Pin						Box						Body					
						OD (in)	ID (in)	SRG (in)	SRG (in)	Bevel (in)	pin (in)	OD (in)	CB (in)	CB (in)	BB (in)	BB (in)	Bevel (in)	Pin Tong (in)	Box Tong (in)	C.W Pad OD(in)	length (in)		
2309806	Acc.	-	-	Acc.	-	7"	3-7/8"	5-1/4"	3/4"	6-11/16"	4-7/8"	-	-	-	-	-	-	-	-	18-1/4"	-	-	-
2309766	Acc.	-	-	Acc.	-	7"	3-7/8"	5-1/4"	3/4"	6-11/16"	4-7/8"	-	-	-	-	-	-	-	-	18-1/2"	-	-	-
2309784	Acc.	-	-	Acc.	-	7"	3-7/8"	5-1/4"	3/4"	6-11/16"	4-7/8"	-	-	-	-	-	-	-	-	18-1/2"	-	-	-

Conclusion : (03) The Above Mentioned 5-1/2" Heavy Weight Drill Pipe Were Found Acceptable from PIN Connection After Repair at the time of Inspection, Ready to use.

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme Damage.	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	Tayyab Mehmoood	Review By					
Qualification:	ASNT Level II 41.P.F.I.IV	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	AHMED MOHAMMAD	Customer Name:	
Signature:						Customer Signature:	

Original – Client Files Copy - Area Office QC/FN/DPI/NDT/006 Rev.00 DATED 07.NOV.2021

