



STRING STABILIZER AFTER REPAIR INSPECTION CERTIFICATE

Client Name:	ZHONGMAN PETROLEUM AND NATURAL GAS GROUP CROP,LTD	Report No.:	QC-B-05-25-0336-2
Acceptance criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date of Inspection:	03-June-2025
Work Location:	ABERDEEN WORKSHOP		
RIG NAME:	ZPEC-35		
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2026	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY,2026	COIL(1200 AMP-TURNS/IN	22713 Cal.12.May.2025 Cal Due 11.Nov.2025
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2026	A.C HAND YOKE	PY-10 Cal.12.May.2025 Cal Due 11.Nov.2025
INTENSITY METER	SR#1608000134 CAL.Date Cal. 12.May.2025 Cal Due 11.Nov.2025	UV BLACK LIGHT	SR#1895313 Cal.12.May.2025 Cal Due 11.Nov.2025
LEAD GAGE	SR#AH07KF0026 GAEMAKER LG- Cal. 12.May.2025 Cal Due 11.Nov.2025	THREAD PROFILE GAGE WMPT Light Intensity	SR#21336 Cal. Cal.12.May.2025 Cal Due 11.Nov.2025 SR#21335 Cal. Cal.12.May.2025 Cal Due 11.Nov.2025 3520 Lux
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML		
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 μw/cm ²
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2026	TECHNICAL DETAILS	Wet Visible Continuous

MAGNITISUM DIRECTION (LONGITUDENAL)

METHODOLOGY:	<ul style="list-style-type: none"> Through Visual inspection Dimensional Inspection MPI inspection with Ultraviolet light *Lead Gaiging, Taper Gaiging & Thread Profile Gaiging
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STRING STABILIZER	
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Serial No.	Connection		Condition			Dimensional 3 Inspection																	
	Pin	Box	Pin	Box	Body	Pin					Box					Body							
						OD	ID (F)	PIN λ(In)	SRG φ	SRG λ(In)	BEVEL φ	OD	CB φ	CB λ(In)	BB φ	BB λ(In)	BEVEL φ	Fishing Neck (A)	Blade Length (B)	Down Length (C)	Overall Length(D) (in)	Blade Width (E)	
MJS1903517	7 5/8" Reg	-	Acc.	-	-	9"	3"	5/316"	6 3/8"	3/4"	8 1/2"	-	-	-	-	-	-	-	-	-	19-3/4"	-	-

Conclusion: *01 String Stabilizers Was Found "Acceptable" AFTER REPAIR PIN At The Time of Inspection Ready to Use.

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
φ Diameter	λ Length	σ Width	δ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:					
White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage
				Green	Seal Damage
				Yellow	ACFM

Inspector	Review By				
Qualification:		Senior Inspector:	NAVEED HUSSAIN	Supervisor:	AHMED MOHAMMAD
Signature:		Tayyab Mehmood			
				Customer Name:	
				Customer Signature:	

Original - Client Files Copy - Area Office QC/FN/IBS/001 Rev.00 Dated: 07 Nov 2021

