





Safety Clamp CAT IV Inspection Certificate

Client:	Daqing Drilling Company RUMAILA	Certificate no:	QC-B-03-25-0073/17
Location:	DQ-037	Job Order No:	QC-B-03-25-0073
Date of Examination:	06-Mar-2025	Next Inspection Due:	05-Sep-2025



INSPECTION RIG: DQ-037

AI TAKAMUL COMPANY Would Like to Thank You for allowing Us to Work With
Your Honorable Company

LEE & ASNT Level II Inspector Name:	Signature:	Authenticating This Report:	Signature:
Mohamed Magdy		Mohamed Abdulla	





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PROCEDURE

Quantity:	01 Set
Equipment Name:	Safety Clamp
Serial No:	26
Size:	8 1/4" Drill Collar
Manufacturer:	Jiangsu Rudong
Manufacturer Date:	2017/08
Standard:	API RP 8B
Frequency:	06 Month

The Rig was equipped with Safety Clamp the Following specification:

PROCEDURE

**Safety Clamp was found fully installed condition for inspection. CAT IV Full inspection.
 Safety Clamp Inspection Was Conducted as Per Standard.**

- **Dismantle the Safety Clamp as for possible into single components.
- **Visually check for cracks, deformation, missing cotter pins, deformed nuts, broken slip springs and movement of slips.
- **Visually check the threads.
- **Measure hinge pins and hinge pin holes for wear (see manufacturer's recommendation for max. clearance
- **Perform MPI on all slip elements, pins and hold studs.
- ** Reassemble the clamp.
- ** Lubricate and preserve safety clamp.
- **Prepare and submit the inspection report.

**** Visual and MPI Was Carried Out on the Available Critical Areas of the Safety Clamp and Found Satisfactory for Further Use.**

**** CAT IV Inspection Was Carried Out on Safety Clamp and Found Satisfactory at The Time of Inspection.**

****The products have been examined and found them conformable to relevant Quality standards and delivery is thus permitted**

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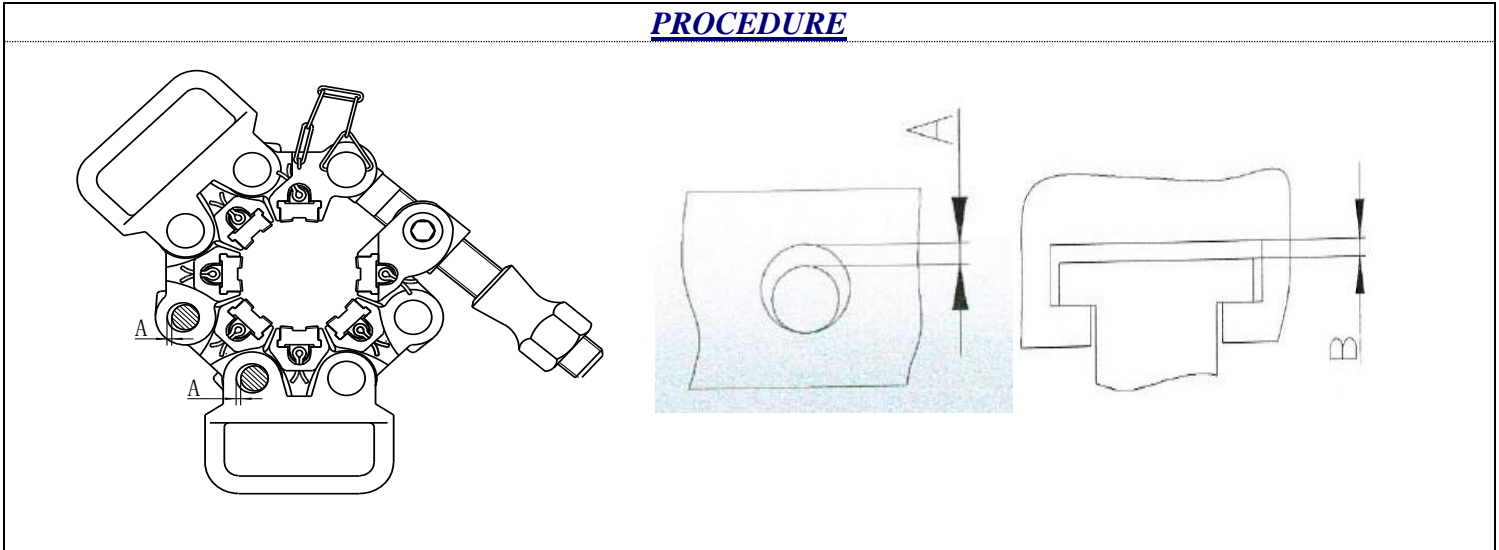






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PROCEDURE



Description	Valued	OEM Recommended Valued	Result
The Maximum Allowable Value Of Pin Hole Diameter	25.59 mm	25.86 mm	<i>Accept</i>
The Minimum Value Of Hinge Pin Diameter	25.07 mm	24.92 mm	<i>Accept</i>
The Maximum Allowable Clearance Between Hinge Pin Hole and Pin (A)	0.52 mm	1.02 mm	<i>Accept</i>
The Maximum Allowable Clearance Between The Dies and the Slot (B)	1.21 mm	1.6 mm	<i>Accept</i>

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PICTORIAL



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