

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
AND PROFESSIONAL SAFETY LIMITED**
Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON	Report No:	QC-25-03-TSS-NDT-SSV-004
Location:	TSS WORKSHOP & INSPECTION TEST AREA	JOB NO:	12032025
Inspection Date:	Wednesday, March 12, 2025	Next Inspection Date:	Thursday, September 11, 2025
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A
	UNIT DESCRIPTION:	FLANGE 3 1/16" 10 K X 3" 1502 THREAD	
	UNIT S/N:	4130	
	SSV SAP N:O	12376349	
	INSPECTION RESULT :		
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION	
	MAGNETIC PARTICLE INSPECTION	Thread & critical areas inspected and found free from cracks and other defects	
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED	
COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3160 µw/cm²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504052	S.NO:	22650	S.NO:	1898977		QUALIFICATION: ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI
Cal Due Date:	11.APRIL.2025	Cal Due Date:	12.APRIL.2025	Cal Due Date:	11.APRIL.2025			CLIENT:	
FLUORESCENT 14HF	Magnaflux	Batch No:	230503	EXPIRE DATE:	MAY.2026				
White Contrast Paint Manufacture:	Magnaflux	Batch No:	230408	EXPIRE DATE:	APRIL.2026				
TECHNICAL DETAILS					Black Magnetic Ink Manufacture: 7HF				
Digital Lux Meter WHITE LIGHT INTENSITY:	3620 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml	Batch No:230604			
Cal Due Date: 13.APRIL.2025	Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:	JUNE, 2026			

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021



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