

CERTIFICATE OF QUALIFICATION VISUAL AND ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

| CLIENT: | DAQING DRILLING COMPANY | Location | DQ-BASE (Cemmenting Department) | | | |
|--|--|---|------------------------------------|---------|-------|-------------------|
| Date of Examination: | 11.Dec.2024 | Certificate No: | QC-YB-240115AB-47 | | | |
| Date of Next Through Examination: | 10.Dec.2025 | Job Order Number: | QC-YB-240115 | | | |
| W.NO: | N/A | STANDARD: | ASTM E709 & ASTM E797 & ASME B31.1 | | | |
| TYPE OF INSPECTION: | CERTIFICATE OF QUALIFICATION VISUAL AND ULTRASONIC THICKNESS GAUGING | | | | | |
| DESCRIPTION: | | SERIAL NO: | SIZE: | RESULT: | | |
| Straight Pipe | | CBP60 | 2" | PASS | | |
| INSPECTION DETAILS | | | | | | |
| | | | | | | |
| | | | | | | |
| S/N: | POINT | THICKNESS AT POSITION IN MM | | | | MINIMUM THICKNESS |
| | | 0 | 90 | 180 | 270 | |
| CBP60 | A | 11.09 | 11.13 | 11.34 | 11.21 | 7.68 MM |
| | B | 11.43 | 11.27 | 11.38 | 11.39 | |
| | C | 11.20 | 11.15 | 11.29 | 11.30 | |
| INSPECTION RESULT | | | | | | |
| VT | Accepted | * According to ASTM E709. | | | | |
| UT | Accepted | ** According to Procedure ASTM E797& OEM Data Book. | | | | |
| Body | Accepted | *** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book | | | | |
| Inspection Evaluation | | | | | | |
| V.T The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable | | | | | | |
| U.T-The Above Item Was Found Acceptable As Per Acceptance Criteria ASTM E797 & OEM Data Book | | | | | | |
| INSPECTION EQUIPMENT DETAILS | | | | | | |
| UT THICKNESS GAUGE: | 05058444 | CAL DUE DATE | 24.FEB.2025 | | | |
| UT TEST BLOCK: | NOB05088 | CAL DUE DATE | 24.FEB.2025 | | | |
| ASTM Test Block: | 1657 | CAL DUE DATE | 22.FEB.2025 | | | |
| WHITE LIGHT INTENSITY: | 3490 lux | | | | | |
| PERSON DETAILS | | | REVIEW BY | | | |
| INSPECTOR NAME: | Abdullah Mofeed | SENIOR INSPECTOR: | Navid Hassan | CLIENT: | | |
| QUALIFICATION: | ASNT LEVEL II MT,PT,UT,VT, | INSPECTION SUPERVISOR: | Rao Suhail | HB&SIGN | | |
| SIGNATURE & STAMP: | | | | DATE: | | |

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