

**CERTIFICATE OF QUALIFICATION VISUAL AND ULTRASONIC THICKNESS GAUGING**

**THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS**

CLIENT:	DAQING DRILLING COMPANY	Location	DQ-BASE (Cemmenting Department)			
Date of Examination:	11.Dec.2024	Certificate No:	QC-DQ-12-24-0245/119			
Date of Next Through Examination:	10.Dec.2025	Job Order Number:	QC-YB-240115			
W.NO:	N/A	STANDARD:	ASTM E709 & ASTM E797 & ASME B31.1			
TYPE OF INSPECTION:	CERTIFICATE OF QUALIFICATION VISUAL AND ULTRASONIC THICKNESS GAUGING					
DESCRIPTION:		SERIAL NO:	SIZE:	RESULT:		
SWIVEL		CBS 25	2"	PASS		
<b>INSPECTION DETAILS</b>						
S/N:	POINT	THICKNESS AT POSITION IN MM				MINIMUM THICKNESS
		0	90	180	270	
CBS 25	A	16.35	17.96	18.85	16.68	8.38 MM
	B	16.58	17.72	18.34	16.27	
	C	12.52	12.48	12.39	12.71	
<b>INSPECTION RESULT</b>						
VT	Accepted	* According to ASTM E709.				
UT	Accepted	** According to Procedure ASTM E797& OEM Data Book.				
Body	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book				
<b>Inspection Evaluation</b>						
V.T The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable						
U.T-The Above Item Was Found Acceptable As Per Acceptance Criteria ASTM E797 & OEM Data Book						
<b>INSPECTION EQUIPMENT DETAILS</b>						
UT THICKNESS GAUGE:	05058444	CAL DUE DATE	24.FEB.2025			
UT TEST BLOCK:	NOB05088	CAL DUE DATE	24.FEB.2025			
ASTM Test Block:	1657	CAL DUE DATE	22.FEB.2025			
WHITE LIGHT INTENSITY:	3490 lux					
<b>PERSON DETAILS</b>			<b>REVIEW BY</b>			
INSPECTOR NAME:	Jaafar Bader	SENIOR INSPECTOR:	Navid Hassan	CLIENT:		
QUALIFICATION:	ASNT LEVEL II MT,PT,UT,VT,	INSPECTION SUPERVISOR:	Rao Suhail	H&SIGN		
SIGNATURE & STAMP:				DATE:		

Original - Client Files Copy - Area Office QC/FN/PT/077 Rev.00 DATED 07.NOV.2021

