

CERTIFICATE OF QUALIFICATION VISUAL AND ULTRASONIC THICKNESS GAUGING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	DAQING DRILLING COMPANY	Location	DQ-BASE (Cemmenting Department)			
Date of Examination:	11.Dec.2024	Certificate No:	QC-DQ-12-24-0245/117			
Date of Next Through Examination:	10.Dec.2025	Job Order Number:	QC-YB-240115			
W.NO:	N/A	STANDARD:	ASTM E709 & ASTM E797 & ASME B31.1			
TYPE OF INSPECTION:	CERTIFICATE OF QUALIFICATION VISUAL AND ULTRASONIC THICKNESS GAUGING					
DESCRIPTION:		SERIAL NO:	SIZE:	RESULT:		
SWIVEL		CBS 23	2"	PASS		
INSPECTION DETAILS						
S/N:	POINT	THICKNESS AT POSITION IN MM				MINIMUM THICKNESS
		0	90	180	270	
CBS 23	A	16.84	17.95	18.62	16.75	8.38 MM
	B	16.42	17.53	19.37	16.69	
	C	13.11	13.33	13.24	13.38	
INSPECTION RESULT						
VT	Accepted	* According to ASTM E709.				
UT	Accepted	** According to Procedure ASTM E797& OEM Data Book.				
Body	Accepted	*** These Are The Actual Readings Need To Follow As Per Manufacturing Date Book				
Inspection Evaluation						
V.T The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable						
U.T-The Above Item Was Found Acceptable As Per Acceptance Criteria ASTM E797 & OEM Data Book						
INSPECTION EQUIPMENT DETAILS						
UT THICKNESS GAUGE:	05058444	CAL DUE DATE	24.FEB.2025			
UT TEST BLOCK:	NOB05088	CAL DUE DATE	24.FEB.2025			
ASTM Test Block:	1657	CAL DUE DATE	22.FEB.2025			
WHITE LIGHT INTENSITY:	3490 lux					
PERSON DETAILS			REVIEW BY			
INSPECTOR NAME:	Jaafar Bader	SENIOR INSPECTOR:	Navid Hassan	CLIENT:		
QUALIFICATION:	ASNT LEVEL II MT,PT,UT,VT,	INSPECTION SUPERVISOR:	Rao Suhail	HB&SIGN		
SIGNATURE & STAMP:				DATE:		