



## INSPECTION CERTIFICATE FOR STIFF JOINT

Client Name:	<b>HALLIBURTON (TSS)</b>	Report No.:	HAL-24-12-NDT-TSS-141
Acceptance criteria.	DS-1 Volume 4 Fifth Edition	Date of Inspection:	11.DEC.2024
Refrance Standard TSS	ST-GL-HAL-TT-510 REV NO 5.1	Next Inspection Date:	10-JUNE-2025
<b>TEST EQUIPMENT &amp; CONSUMABLE DETAILS</b>			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#.220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SR#22650 Cal.13.OCT.2024 Cal Due 12.APR.2025
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	SR#201504052 Cal.12.OCT.2024 Cal Due 11.APR.2025
INTENSITY METER	SR#R.043943 Cal.14.OCT.2024 Cal Due 13.APR.2025	UV BLACK LIGHT	SR#1898977 Cal.12.OCT.2024 Cal Due 11.APR.2025
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal.14.OCT.2024 Cal Due 13.APR.2025	THREAD PROFILE GAGE	SR#21336 Cal.14.OCT.2024 Cal Due 13.APR.2025 SR#21335 Cal.14.OCT.2024 Cal Due 13.APR.2025
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	UV LIGHT INTENSITY:	3360 µw/cm <sup>2</sup>
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	WMPT Light Intensity:	3640 Lux
<b>MAGNITISUM DIRECTION (LONGITUDENAL)</b>			
METHODOLOGY:	<ul style="list-style-type: none"> <li>• Through Visual inspection</li> <li>• Dimensional Inspection</li> <li>•MPI inspection with Ultraviolet light</li> </ul>		

Serial No.	Description	Connections		Result of Inspection			Dimensional 3 Inspection														
		Pin	Box	Pin	Box	Body	Pin				Box				Body						
							OD (In)	ID (In)	Neck ϕ (In)	Pin λ (In)	Bevel ϕ (In)	OD (In)	CB ϕ (In)	CB δ (In)	BB ϕ (In)	BB δ (In)	Bevel ϕ (In)	Pin Tong λ (In)	Box Tong λ (In)	Overal (In)	
PE19896	STIFF JOINT	5 1/2 ACME	5 1/2 ACME	Acc.	Acc.	Acc.	7 1/2"	2 13/16"	-	-	7 13/32"	7 1/2"	-	-	-	-	-	7 13/32"	7 7/8"	13 3/8"	54 1/2"



**Conclusion :** ■ 01 STIFF JOINT was found "Acceptable". At time of Inspection Ready For Use.

**Abbreviations :**

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
ϕ	Diameter	λ	Length	ϖ	Width	δ	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage	Green	Seal Damage	Yellow	ACFM

<b>Inspector</b>	M.Shahzad Ahmed	<b>Review By</b>			
<b>Qualification:</b>	ASNT Level II (MT, PT, UT)	<b>Senior Inspector:</b>	Naveed Hussain	<b>Supervisor:</b>	Hani Ali
<b>Signature:</b>					<b>Customer Name:</b>
					<b>Customer Signature:</b>

Original - Client Files      Copy - Area Office      QC/FN/FLS/03 Rev.00      Dated: 07 Nov 2021

