

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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AFTER REPAIR INSPECTION CERTIFICATE OF BOTTEL NECK X-OVER#7767

Client Name:	DAQING DRILLING	Report No.:	QC-2024-10-DQ-1202-012
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date of Inspection:	18.OCT.2024
Work Location:	ABERDEEN WORKSHOP BASRA IRAQ	Rig No.:	DQ-1202
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	22713 Cal.25.JUL.2024 Cal Due24.FEB.2025
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	PY-10 Cal.25.JUL.2024 Cal Due24.FEB.2025
INTENSITY METER	SR#1608000134 CAL.Date Cal. 25.JUL.2024 Cal Due 24.FEB.2025	UV BLACK LIGHT	SR#1895313 Cal.25.JUL.2024 Cal Due24.FEB.2025
LEAD GAGE	SR#AH07KF0026 GAEMAKER LG- Cal. 25.JUL.2024 Cal Due 24.FEB.2025	THREAD PROFILE GAGE	SR#21336 Cal. Cal.25.JUL.2024 Cal Due24.FEB.2025 SR#21335 Cal. Cal.25.JUL.2024 Cal Due24.FEB.2025
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3520 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	• Through Visual inspection • Dimensional • MPI inspection with Ultraviolet light *Lead Gaiging, & Thread Profile Gaiging.		

Serial No.	Description	Connection		Result Inspection			Dimensional - Inspection														
		Pin	Box	Pin	Box	Body	Pin				Box				Body						
							OD (In)	ID (In)	SRG □ (In)	SRG W □ (In)	Pin □ (In)	Bevel □ (In)	OD (In)	CB φ (In)	CB Ø (In)	BB φ (In)	BB λ (In)	Bevel φ (In)	Box ong λ (in)	Box Tongspac e (In) □	Overall □ (IN)
7767	BOTTEL NECK X-OVER	-	NC50	-	Acc.	-	-	-	-	-	-	-	6 3/4"	5 5/16"	5/8"	4 5/8"	8 3/4"	6 5/16"	-	22 3/4"	-
Conclusion :		*01 BOTTEL NECK X-OVER above was found "Acceptable" From BOX Connection After Repair At the time of Inspection (Ready for Use).																			

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
□ Diameter	□ Length	□ Width	□ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	RAO SOHAIL	Review By				
Qualification:	ASNT Level II	Senior Inspector:	M.SARWAR	Supervisor:	AHMED MOHAMMED	Customer Name:
Signature:						Customer Signature:
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021		

