

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
AND PROFESSIONAL SAFETY LIMITED**
Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (TSS)	Report No:	QC-AUG-24-TSS-NDT-010	
Location:	TSS WORKSHOP & INSPECTION TEST AREA	Job Number:	QC-AUG-24-TSS-NDT-001	
Date:	Tuesday, August 6, 2024	Next Inspection Date:	Wednesday, February 5, 2025	
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION		Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)



UNIT DESCRIPTION:	X-OVER: FLANGE 3" 600 CL X 3" 206 WING
S/NO:	HAH18483-2-33
INSPECTION RESULT :	
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
MAGNETIC PARTICLE INSPECTION	Thread & Welding Critical areas inspected and found free from cracks and other defects
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED
COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast	





EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3041 μw/cm ²	INSPECTOR NAME:	USMAN SHABBIR	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION: ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024				
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025				
Whie Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025	STAMP & SIGNATURE:		CLIENT:	
Technical Details					Black Magnetic Ink Manufacture:7HF				
Digital Lux Meter WHITE LIGHT INTENSITY: 3620 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml	Batch No:220605	EXPIRE DATE:	Jul-25				
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml	EXPIRE DATE:	Jul-25					

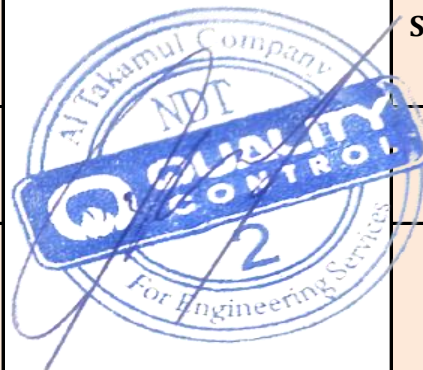
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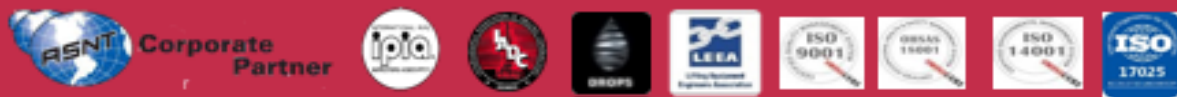
Client:	HALLIBURTON (TSS)	Report No:	QC-AUG-24-TSS-NDT-011
Location:	TSS WORKSHOP & INSPECTION TEST AREA	Job Number:	QC-AUG-24-TSS-NDT-001
Date:	Tuesday, August 6, 2024	Next Inspection Date:	Wednesday, February 5, 2025
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
	UNIT DESCRIPTION:	X-OVER: FLANGE 3" 600CL X 3" 206 THREAD	
	S/NO:	HAH18483-1-4	
	INSPECTION RESULT :		
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION	
	MAGNETIC PARTICLE INSPECTION	Thread & Welding Critical areas inspected and found free from cracks and other defects	
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED	
COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3041 µw/cm ²	INSPECTOR NAME:	USMAN SHABBIR	SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.NO:	201504048	S.NO:	22650	S.NO:	1898977		QUALIFICATION: ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI	
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024				CLIENT:	
FLUORESCENT 14HF		Magnaflux	Batch No:	220306	EXPIRE DATE:			MARCH,2025		
White Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025				
TECHNICAL DETAILS		Black Magnetic Ink Manufacture:7HF		STAMP & SIGNATURE:						
Digital Lux Meter WHITE LIGHT INTENSITY:	Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605					
3620 Lux/S.NO:2722003	Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE:		Jul-25			
Cal Due Date:16.OCT.2024										

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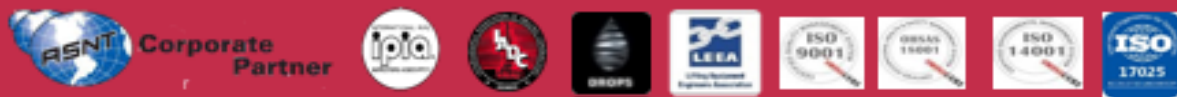
Client:	HALLIBURTON (TSS)	Report No:	QC-AUG-24-TSS-NDT-012
Location:	TSS WORKSHOP & INSPECTION TEST AREA	Job Number:	QC-AUG-24-TSS-NDT-001
Date:	Tuesday, August 6, 2024	Next Inspection Date:	Wednesday, February 5, 2025
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
	UNIT DESCRIPTION:	3" BALON VALVE	
	S/NO:	0041	
	INSPECTION RESULT :		
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION	
	MAGNETIC PARTICLE INSPECTION	Avaliable critical areas inspected and found free from cracks and other defects	
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED	
COMMENT:			
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
Equipment:	Astm Test Block	Equipment:	Digital Lux Meter WHITE LIGHT INTENSITY: 3160 lux	Equipment:	AC/DC Yoke PERMANET HAND MAGNATIC	INSPECTOR NAME:	USMAN SHABBIR	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003	S.No:	PY-09	QUALIFICATION: ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Cal Due Date:	14.OCT.2024	Cal Due Date:	16.OCT.2024	Cal Due Date:	14.OCT.2024				CLIENT:
Black Magnetic Ink Concentration 7 HF		Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025			
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025			
TECHNICAL DETAILS	TECH					STAMP & SIGNATURE:			
	Whie Contrast Paint Manufacture:		0.1 to 0.4 ml/100 ml						
	Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml						

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