

CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION											
Client:		HALLIBURTON (TSS)			Report No:		QC-24-09-TSS-NDT-161				
Location:		TSS YARD			JOB NO:		190924				
Inspection Date:		Thursday, September 19, 2024			Next Inspection Date:		Tuesday, March 18, 2025				
Type Of Inspection:		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A				
				UNIT DESCRIPTION:		FLANGE: 3 1/8 5K X 2" 1502 THREAD					
				UNIT S/N:		WO#0000850-1					
				INSPECTION RESULT :							
				VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION					
				MAGNETIC PARTICLE INSPECTION		Thread & Available critical areas inspected and found free from cracks and other defects					
				FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED					
COMMENT:											
(MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast											
EQUIPMENT DETAILS					PERSON DETAILS			REVIEW BY			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3120 µw/cm ²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN		
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI		
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024			CLIENT:			
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025						
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025						
Digital Lux Meter WHITE LIGHT INTENSITY:	TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF							
3650 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml		Batch No:220605							
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25						

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021