



VISUAL & MEASUREMENTS EXAMINATION REPORT

Client Name:	Daqing Drilling Company	Location:	DQ-Base	Job Number:	QC-DQ-08-24-0222
Date of Examination:	18-08-2024	Date of Report:	18-08-2024	Certificate No:	QC-DQ-08-24-0222-08
Item Description	Chock Manifold Gate Valve Flange 4 1/16" 06 EA			standard:	API 6A & API 16 A & OEM

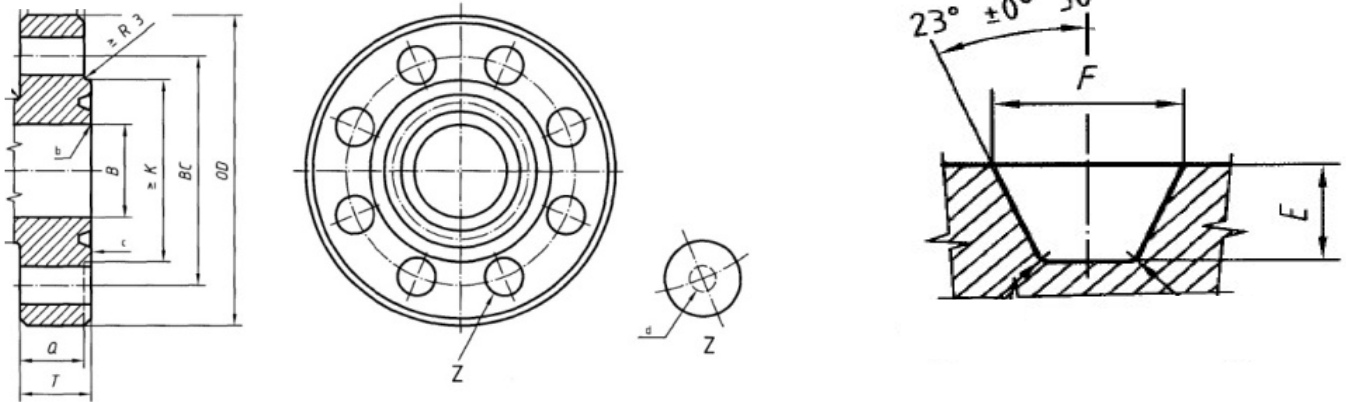
PICTURE



ASNT Level II Inspector Name:	Signature & Stamp	Date of Next Through Examination:
Abdullah Muffed		ANNUAL INSPECTION

REV: 01 Dated: 20 June 2022





(Table-1A) _ Measurements For Chock Manifold Gate Valve Flange

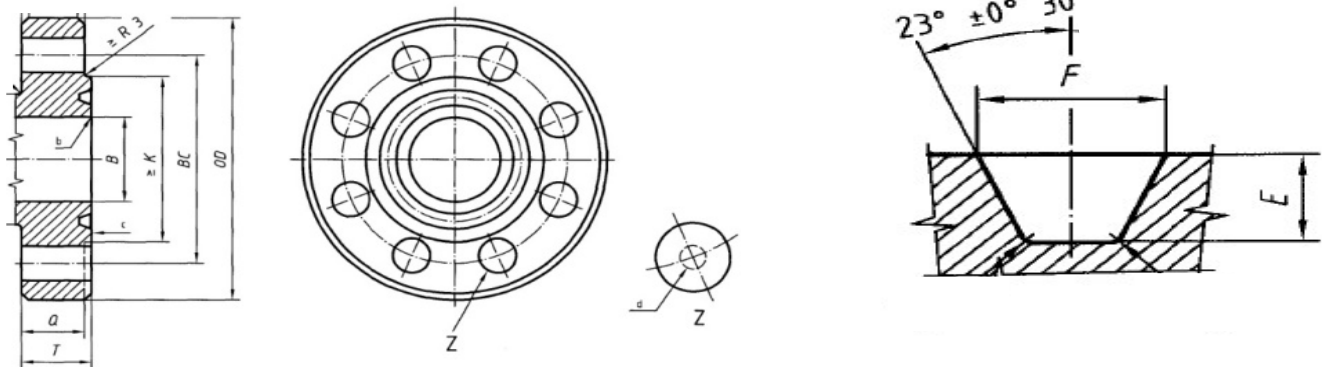
All Dimension In MM

NO:	Description:	S/N:	Flange Diameter						Groove Diameter				
			OD	B	T	BC	K	Hole Size	Major	Minor	width	Depth	Visual
01	Gate Valve 4 1/16" 5K	191141	311.98	102.98	62.39	241.3	180.83	35.61	171.35	151.98	11.89	8.22	Accepted
02	Gate Valve 4 1/16" 5K	200441	311.88	103.17	62.45	241.3	180.81	34.98	171.39	152.45	11.88	8.21	Accepted
03	Gate Valve 4 1/16" 5K	191109	312.32	103.16	62.37	241.3	180.80	34.90	171.28	152.37	11.86	8.24	Accepted
04	Gate Valve 4 1/16" 5K	191106	311.88	103.11	62.43	241.3	180.82	35.44	171.38	151.88	11.89	8.20	Accepted
05	Gate Valve 4 1/16" 5K	200532	312.41	103.09	62.39	241.3	180.82	34.89	171.36	151.78	11.88	8.19	Accepted
06	Gate Valve 4 1/16" 5K	130810	312.38	103.13	62.48	241.3	180.84	34.91	171.31	152.42	11.87	8.23	Accepted

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(Table-1B) _ Measurements For Chock Manifold Gate Valve Flange
All Dimension In MM

NO:	Description:	S/N:	Flange Diameter						Groove Diameter				
			OD	B	T	BC	K	Hole Size	Major	Minor	width	Depth	Visual
01	Gate Valve 4 1/16" 5K	191141	312.42	103.17	62.49	241.3	180.84	34.925	171.39	152.45	11.91	8.19	Accepted
02	Gate Valve 4 1/16" 5K	200441	311.87	103.13	62.47	241.3	180.83	35.42	171.36	151.90	11.89	8.22	Accepted
03	Gate Valve 4 1/16" 5K	191109	312.09	103.15	62.49	241.3	180.80	34.94	171.38	152.41	11.91	8.25	Accepted
04	Gate Valve 4 1/16" 5K	191106	311.95	103.09	62.38	241.3	180.81	35.19	171.37	152.33	11.90	8.21	Accepted
05	Gate Valve 4 1/16" 5K	200532	311.92	103.14	62.46	241.3	180.84	35.39	171.33	151.86	11.91	8.19	Accepted
06	Gate Valve 4 1/16" 5K	130810	312.35	103.10	62.45	241.3	180.82	34.89	171.34	152.45	11.89	8.21	Accepted

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