

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
AND PROFESSIONAL SAFETY LIMITED**
Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATE OF VISUAL THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (TSS)	Report No:	QC-24-09-NDT-036
Location:	TSS YARD	JOB NO:	3092024
Date:	Tuesday, September 3, 2024	Next Inspection Date:	Sunday, March 2, 2025
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A
	UNIT DESCRIPTION:	FLANGE 3' 600 CL X 3" 1502 WING	
	UNIT S/N:	HAH 18483-1-5	
	INSPECTION RESULT :		
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION	
	MAGNETIC PARTICLE INSPECTION	Thread & Available critical areas inspected and found free from cracks and other defects	
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED	
COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast			
EQUIPMENT DETAILS			
EQUIPMENT :	HAND Yoke ^{AC/DC}	EQUIPMENT :	Shooting Coil DC
S.NO:	201504052	S.NO:	22650
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024
FLUORESCENT 14HF	Magnaflux	Batch No:	220306
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602
UV BLACK LIGHT:	3140 μw/cm ²	EXPIRE DATE:	MARCH,2025
EXPIRE DATE:	JUN,2025	EXPIRE DATE:	JUN,2025
INSPECTOR NAME:	Usman Shabbir	QUALIFICATION:	ASNT LEVEL II MT & PT & VT
STAMP & SIGNATURE:			CLIENT:
SENIOR INSPECTOR:	NAVEED HUSSAIN		REVIEW BY
SUPERVISOR:	HANI ALI		
TECHNICAL DETAILS			
Digital Lux Meter	Wet FLUORESCENT Particle Concentration 14 HF		Black Magnetic Ink Manufacture:7HF
WHITE LIGHT INTENSITY:	3560 Lux/S.NO:2722003	0.1 to 0.4 ml/100 ml	Batch No:220605
Cal Due Date:16.OCT2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml	EXPIRE DATE: Jul-25

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021



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