

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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INSPECTION CERTIFICATE OF FLOAT SUB#276

Client Name:	DAQING DRILLING	Report No.:	DQ-1202-QC-24-08-RS-032
Acceptance Criteria:	DS-1 Fifth Edition, Volume 3	Date of Inspection:	8.AUG.2024
Work Location:	(R-816)	Rig No.:	DQ-1202
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#:220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due 14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due 14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due 14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050µw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • Dimensional • MPI inspection with Ultraviolet light 		

Serial No.	Description	Connection		Result Inspection			Dimensional - Inspection														
		Pin	Box	Pin	Box	Body	Pin					Box					Body				
							OD(In)	ID(In)	SRG □(In)	SRG □(In)	Pin □(In)	Bevel □(In)	OD(In)	CB □(In)	CB □(In)	BBB □(In)	BBL □(In)	Bevel □(In)	Tongspac e (In) □	Box Lth (In) □	Overall □(In)
276	FLOAT SUB	7 5/8 Reg	7 5/8 Reg	TD	Acc.	Acc.	9 3/8"	3"	6 11/32"	3/4"	5 1/4"	8 1/2"	9 3/8"	7 1/16"	5/8"	-	-	8 1/2"	-	-	26 7/8"
Conclusion :		*01 FLOAT SUB above was found "UNAcceptable PIN CONNECTION" THREAD DAMAGE REJECTED																			

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
□ Diameter	□ Length	□ Width	□ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	PT Pitting Thread	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme Damage.	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	USMAN SHABBIR	Review By			
Qualification:	Senior Inspector	NAVEED HUSSAIN	Supervisor:	RAO SOHAIL	Customer Name:
Signature:					Customer Signature:
Original - Client Files		Copy - Area Office QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021			

