

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED**

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**INSPECTION CERTIFICATE OF DOUBLE BOX X-OVER#\_96669**

<b>Client Name:</b>	<b>DAQING DRILLING</b>	<b>Report No.:</b>	DQ-1202-QC-24-08-RS-024
<b>Acceptance Criteria:</b>	DS-1 Fifth Edition, Volume 3 CAT 3-5	<b>Date of Inspection:</b>	8.AUG.2024
<b>Work Location:</b>	(R-816)	<b>Rig No.:</b>	DQ-1202
<b>TEST EQUIPMENT &amp; CONSUMABLE DETAILS</b>			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	<b>TECHNICAL DETAILS</b>	Wet Visible Continuous
BLACK INK 7HF	Batch#:220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due 14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due 14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due 14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050µw/cm <sup>2</sup>
Magnetism Direction (Longitudinal)			
<b>METHODOLOGY:</b>	<ul style="list-style-type: none"> <li>• Through Visual inspection</li> <li>• Dimensional 3</li> <li>• MPI inspection with Ultraviolet light</li> </ul>		

Serial No.	Description	Connection		Result Inspection					Dimensional 3- Inspection												
		Box		Box		Body			Box					Box			Body				
		Box	Box	Box	Box	Body	OD(In)	CB (In)	CB (In)	BBD (In)	BBL (In)	Bevel (In)	OD(In)	CB (In)	CB (In)	FBD(In)	FBL (In)	Bevel (In)	Box Lth (In)	Box Lth (In)	Overall (In)
96669	DOBLE BOX X-OVER	NC50	5 1/2"FH	Acc	Acc.	Acc.	6 3/4"	5 5/16"	5/8"	-	-	6 5/16"	8"	5 29/32"	5/8	-	-	7 1/2"	-	-	35 7/8"
<b>Conclusion :</b>		<b>*01 DOBLE BOX X-OVER above was found "Acceptable". At the time of Inspection.</b>																			

<b>OD</b>	Outside Diameter	<b>ID</b>	Inside Diameter	<b>SRG</b>	Stress Relief Groove	<b>CB</b>	Counter Bore	<b>BB</b>	Bore Back	<b>FB</b>	Float Bore
⊠	Diameter	⊠	Length	⊠	Width	⊠	Depth	<b>NP.</b>	Not Present	<b>NA.</b>	Not Applicable
<b>EGR</b>	Elevator Groove Recess	<b>SGR</b>	Slip Groove Recess	<b>CR</b>	Crack	<b>B</b>	Bent	<b>PC</b>	Premium Class	<b>RF</b>	Reface
<b>GT</b>	Galled Thread	<b>PT</b>	Pitting Thread	<b>SP</b>	Seal Pitting	<b>TD</b>	Thread Damage	<b>SD</b>	Seal Damage	<b>M</b>	Mashed
<b>1</b>	100 % Coating	<b>2</b>	99-71 % Coating	<b>3</b>	70-40 % Coating	<b>4</b>	Up to 40 %	<b>5</b>	Nil	<b>WT</b>	Wall Thickness
<b>Colors Code:</b>		<b>White</b>	No Defects	<b>Red</b>	Crack or Extreme Damage.	<b>Blue</b>	Damage	<b>Green</b>	Seal Damage	<b>Yellow</b>	ACFM

<b>Inspector Name:</b>	USMAN SHABBAR	<b>Review By</b>					
<b>Qualification:</b>	Senior Inspector	<b>Senior Inspector:</b>	NAVEED HUSSAIN	<b>Supervisor:</b>	RAO SOHAIL	<b>Customer Name:</b>	
<b>Signature:</b>						<b>Customer Signature:</b>	
Original - Client Files		Copy - Area Office		QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021			

