



## CERTIFICATE OF INSPECTION FOR PUP JOINT

<b>Client Name:</b>	<b>DAQING DRILLING</b>	Report No.:	DQ-1202-QC-24-08-013
Acceptance Creater.	DS-1 Fifth Edition, Volume 3	Date of Inspection:	8.AUG.2024
<b>Work Location:</b>	(R-816)	Rig No.:	DQ-1202
<b>Test Equipment &amp; Consumeable Details</b>			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: .220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 µw/cm <sup>2</sup>
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> <li>• Through Visual inspection</li> <li>• MPI inspection with Ultraviolet light</li> <li>• Dimensional 3</li> </ul>		
<b>Connection:</b>	<b>5 ½"FH</b>	<b>Size:</b>	<b>5 ½"</b>

Serial No.	Visual Inspection			MPI			Dimensional 3 Inspection																
	Pin	Box	Body	Pin	Box	Body	Pin					Box					Body						
							OD (in)	ID (in)	SRG (in)	NECK W (in)	Pin (in)	Bevel (in)	OD (in)	CBD (in)	CBW (in)	BB (in)	BBL (in)	Bevel (in)	Pin Tong (in)	Box Tong (in)	EGR (in)	SGR (in)	Overall (in)
2802053-3	Acc.	Acc.	Acc.	Acc.	Acc.	Acc.	7"	4"	-	3/8"	5 ½"	6 ¾"	7"	5/29/32"	5/8"	-	-	6 ¾"	9"	10"	-	-	115 ¾"
230253-1	Acc.	Acc.	Acc.	Acc.	Acc.	Acc.	7"	4"	-	3/8"	5 ½"	6 ¾"	7"	5/29/32"	5/8"	-	-	6 ¾"	9"	10"	-	-	57 ¾"
<b>Conclusion:</b>							■ 02 PUP JOINT above Were found "Acceptable". At the time of Inspection (Ready for Use).																

<b>OD</b> Outside Diameter	<b>ID</b> Inside Diameter	<b>SRG</b> Stress Relief Groove	<b>CB</b> Counter Bore	<b>BB</b> Bore Back	<b>FB</b> Float Bore				
⊠ Diameter	⊠ Length	⊠ Width	⊠ Depth	<b>NP.</b> Not Present	<b>NA.</b> Not Applicable				
<b>EGR</b> Elevator Groove Recess	<b>SGR</b> Slip Groove Recess	<b>CR</b> Crack	<b>B</b> Bent	<b>PC</b> Premium Class	<b>RF</b> Reface				
<b>GT</b> Galled Thread	<b>PT</b> Pitting Thread	<b>SP</b> Seal Pitting	<b>TD</b> Thread Damage	<b>SD</b> Seal Damage	<b>M</b> Mashed				
<b>1</b> 100 % Coating	<b>2</b> 99-71 % Coating	<b>3</b> 70-40 % Coating	<b>4</b> Up to 40 %	<b>5</b> Nil	<b>WT</b> Wall Thickness				
<b>Colors Code:</b>	White	No Defects	Red	Blue	Damage	Green	Seal Damage	Yellow	ACFM

<b>Inspector</b>	USMAN SHABIR	<b>Review By</b>			
<b>Qualification:</b>	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	RAO SOHAIL	Customer Name:
<b>Signature:</b>	[Signature]				Customer Signature:
Original - Client Files      Copy - Area Office      QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021					

