



AFTER REPAIR CERTIFICATE OF INSPECTION FOR 8"JAR

Client Name:	DAQING DRILLING	Report No.:	QC-2024-AUG-DQ-12-009
Acceptance Criteria:	☒ API SPEC 7-2	Date Of Inspection:	27.AUG.2024
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-12
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	22713 Cal.25.JUL.2024 Cal Due24.FEB.2025
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	PY-10 Cal.25.JUL.2024 Cal Due24.FEB.2025
INTENSITY METER	SR#1608000134 CAL.Date Cal. 25.JUL.2024 Cal Due 24.FEB.2025	UV BLACK LIGHT	SR#1895313 Cal.25.JUL.2024 Cal Due24.FEB.2025
LEAD GAGE	SR#AH07KF0026 GAEMAKER LG- Cal. 25.JUL.2024 Cal Due 24.FEB.2025	THREAD PROFILE GAGE	SR#21336 Cal. Cal.25.JUL.2024 Cal Due24.FEB.2025 SR#21335 Cal. Cal.25.JUL.2024 Cal Due24.FEB.2025
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2950 $\mu\text{w}/\text{cm}^2$
Magnetism Direction (Longitudinal)			
METHODOLOGY:	• Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional Inspection *Lead Gaiging, & Thread Profile Gaiging.		
Connection:	6 5/8"REG	Size:	8"

Serial No.	Visual Inspection			MPI			Dimensional 3 Inspection																		
							Pin					Box					Body								
	Pin	Box	Body	Pin	Box	Body	OD (in)	ID (in)	SRG $\square$ (in)	NECKW $\square$ (in)	Pin $\square$ (in)	Bevel $\square$ (in)	OD (in)	CBD $\square$ (in)	CBW $\square$ (in)	BB $\square$ (in)	BBL $\square$ (in)	Bevel $\square$ (in)	Pin Tong $\square$ (in)	Box Tong $\square$ (in)	EGR $\square$ (in)	SGR $\square$ (in)	Overall $\square$ $\square$ (in)		
2451	Acc.	Acc.	-	Acc.	Acc.	-	8"	$\frac{2}{13/16}$ "	-	$\frac{1}{2}$ "	$\frac{4}{15/16}$ "	7 $\frac{1}{2}$ "	8"	$\frac{6}{1/16}$ "	5/8"	-	-	7 $\frac{1}{2}$ "	-	13 1/8"	-	-	-		
Conclusion:			The Above Mentioned 8" JAR Was Found Acceptable from Pin&Box Connection After Repair at the time of Inspection, Ready to use.																						

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
$\square$	Diameter	$\square$	Length	$\square$	Width	$\square$	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	PT	Pitting Thread	SP	Seal Pitting	TD	Thread	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme Damage.	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:	Review By					
Qualification:	ASN Level II	Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN	Customer Name:
Signature:						Customer Signature:
Original - Client File: 2024-08-27- Area Office QC/FN/AF,REP/026 Rev.00 Dated 01 AUG 2021						

