

DEFECTED CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	Halliburton Information Technology	Report No:	QC/24/HALL-HPS-NOV-005
Location:	Sperry Inspection Area	Job Number:	QC-24/HALL-028
Inspection Date:	Sunday, November 3, 2024	Next Inspection Date:	-
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)
		UNIT DESCRIPTION:	SATELLITE TOWER SECTION
		UNIT S/N:	31130
		UNIT DIM:	0.35 M (L) X 0.35 M (W) X 3.00 M (H)
		MATERIAL THICKNESS:	6 MM
		VISUAL , THOROUGH EXAMINATION	Un-Acceptable Crack From Welding Area Rejected
		MAGNETIC PARTICLE INSPECTION	Un-Acceptable Crack From Welding Area Rejected
		FINAL RESULTS	Rejected
COMMENT: Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast ** NOTE: SECTION SUPPORTERS CAN'T BE USED FOR CLIMBING			

EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	NAVEED HUSSAIN
S.No:	1657	S.No:	2722003		S.No:	201504052				
Cal Due Date:	11-Apr-25	Cal Due Date:	13-Apr-25		Cal Due Date:	11-Apr-25	QUALIFICATION ASNT LEVEL II MT & PT & VT		SUPERVISOR:	HANI ALI
Black Magnetic Ink Manufacture:		Magnaflux	Batch No:	220605	Expiry Date:	JULY.2025				
Whie Contrast Paint Manufacture:		Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity	STAMP & SIGNATURE:		CLIENT:	
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3630 Lux				
Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 Nov 2021										



Corporate Partner



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