

**中国石油大庆油田**  
**PETROCHINA DAQING OILFIELD**

## Inspection Service

This Service Presented To

**DAQING****Inspection Service:****Rig Lifting Gear:****Customer:****DAQING DRILLING COMPANY, Iraq****Work Location:****DQ – 022 / RU – 623****Inspection Date:****20 – July – 2024****Next Inspection Date:****19 – Jan – 2025****Inspector Name:****Syed Aamir Ali:**


## Inspection Summary Report





Report No:	QC-DQ-07-24-0205	Job No:	DQ022-RUM-QC-OPS-2024071702
Customer:	<b>DAQING DRILLING COMPANY, Iraq</b>	Examination date:	20-July-2024
Location:	DQ – 022 / RU – 623	Next Due date:	19-Jan-2025



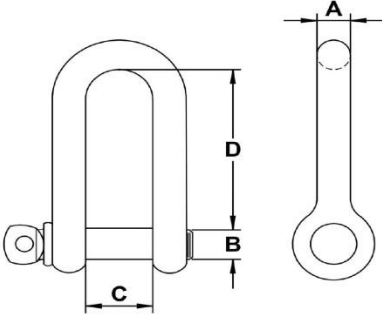
Equipment Details:		
Name of The Examined Equipment:	Dee Shackles:	
<b>Summary of Procedures:</b>		
Description of Step:	Status	Remark
Visually Check For Any Damage Wear Distortion .....etc.	✓	Pass
Check The Marking of Serial Number:	✓	Pass
Check The Marking of Manufacture:	✓	Pass
Is This Equipment Safe To Operate:	✓	Pass
Is This Equipment Inspected Visually and Dimensionally:	✓	Pass
At The Time Of Inspection Found Satisfactory:	✓	Pass
Inspector Name & Qualification:	Signature & Stamp	
<b>Mohamad Abdullah:</b> ASNT Level II VT,MT,PT,UT, LEEA Level I,II		


## CERTIFICATE OF VISUAL AND THOROUGH EXAMINATION



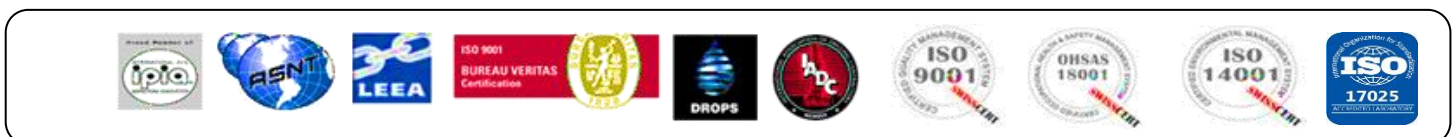


This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulation

Report No:	QC-DQ-07-24-0205-037			Job No:	DQ022-RUM-QC-OPS-2024071702		
Customer:	<b>DAQING DRILLING COMPANY, Iraq</b>			Examination date:	20-July-2024		
Location:	DQ – 022 / RU – 623			Next Due date:	19-Jan-2025		
Serial Number:	QTY	Description:			SWL:	Date of Last Thorough Examination:	
041-0064	01	<p align="center"><b><u>Bow Shackles</u></b></p> <p align="center"><b>With HEX, Bolt, Nut, And Safety Cotter Pin:</b></p> <p><b>Manufacturer: J &amp; L</b></p> <p><b>Size: 2"</b></p> <p><b>Grade: 6</b></p> <p><b>Safety Factor: 6:1</b></p> <p><b>Location: Rig Store</b></p> 			35 Ton	Feb-2024	
<b>Reference Standard:</b>		BS EN 13889:2003 + A1:2008					
Is This the First Examination After Installation or Assembly at a New Site or Location?		YES		NO	√	Was The Examination Carried out: Within an Interval of 6 Months?	
						YES	√
If the answer to the above question is YES has the equipment been installed correctly?		YES	√	NO		With an Interval of 12 Months?	
						YES	√
						In Accordance with an Examination Scheme? After the Occurrence of Exceptional Circumstances?	
						YES	√
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none State NONE) <b>NONE</b>							
Is the Above a Defect Which is of Immediate Danger to Persons:						YES	
Is the Above an Affect Which is not yet but Could Become a Danger to Persons (If YES State the Date by When)						NO	√
Particulars of any Repair, Renewal or Alteration Required to Remedy the Defect Identified Above:						YES by:	
Particulars of any tests Carried out as Part of the Examination: (If none state NONE)						The Items Were Inspected Visually and Dimensionally Where No Signs of Defects Were Observed at The Time of Inspection Found Satisfactory:	
Visual and Dimension Checks was Carried Out.						YES	√
<b>IS THIS EQUIPMENT SAFE TO OPERATE?</b>						YES	√

<b>ASNT Level II Inspector Name:</b>	<b>Authenticating This Report:</b>	<b>Signature &amp; Stamp:</b>
<b>Mohamed Abdulla</b> <b>LEEA Registered Technician</b>	<b>Ashraf El Saad</b> <b>LEEA Registered Technician</b>	

REV: 01 Dated: 20 June 2022






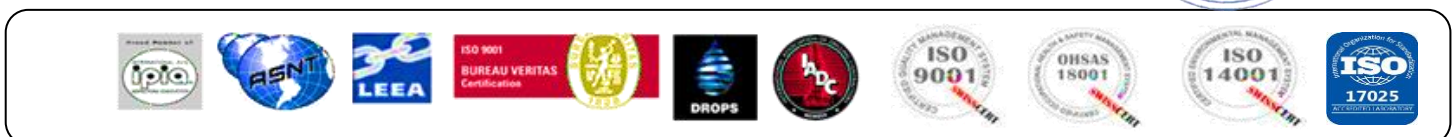
## CERTIFICATE OF VISUAL AND THOROUGH EXAMINATION

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulation

Report No:	QC-DQ-07-24-0205-038	Job No:	DQ022-RUM-QC-OPS-2024071702	
Customer:	<b>DAQING DRILLING COMPANY, Iraq</b>	Examination date:	20-July-2024	
Location:	DQ – 022 / RU – 623	Next Due date:	19-Jan-2025	
Serial Number:	QTY	Description:	SWL:	Date of Last Thorough Examination:
B 233 522	02	<b><u>Bow Shackles</u></b> <b>With HEX, Bolt, Nut, And Safety Cotter Pin:</b>  <b>Manufacturer: DY</b> <b>Size: 2”</b> <b>Grade: 6</b> <b>Safety Factor: 6:1</b> <b>Location: Rig Store</b>	35 Ton	Feb-2024
<b>Reference Standard:</b>		BS EN 13889:2003 + A1:2008		
Is This the First Examination After Installation or Assembly at a New Site or Location?	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	Was The Examination Carried out: Within an Interval of 6 Months?	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
		With an Interval of 12 Months?	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
If the answer to the above question is YES has the equipment been installed correctly?	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	In Accordance with an Examination Scheme? After the Occurrence of Exceptional Circumstances?	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none State NONE) <b>NONE</b>				
Is the Above a Defect Which is of Immediate Danger to Persons:			YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Is the Above an Affect Which is not yet but Could Become a Danger to Persons (If YES State the Date by When)			YES by:	
Particulars of any Repair, Renewal or Alteration Required to Remedy the Defect Identified Above:				
Particulars of any tests Carried out as Part of the Examination: (If none state NONE) <i>The Items Were Inspected Visually and Dimensionally Where No Signs of Defects Were Observed at The Time of Inspection Found Satisfactory:</i>				
Visual and Dimension Checks was Carried Out.			YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
<b>IS THIS EQUIPMENT SAFE TO OPERATE?</b>			YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>

<b>ASNT Level II Inspector Name:</b>	<b>Authenticating This Report:</b>	<b>Signature &amp; Stamp:</b>
<b>Mohamed Abdulla</b> LEEA Registered Technician	<b>Ashraf El Saad</b> LEEA Registered Technician	

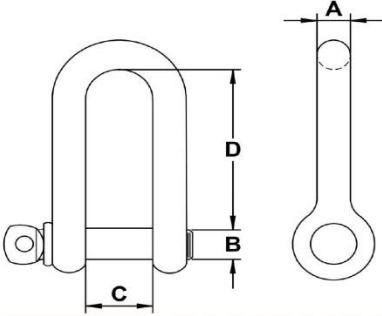
REV: 01 Dated: 20 June 2022






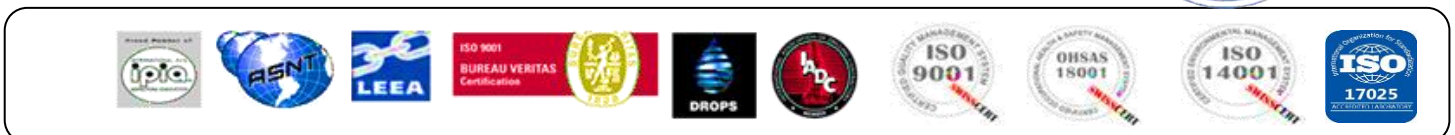
## CERTIFICATE OF VISUAL AND THOROUGH EXAMINATION

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulation

Report No:	QC-DQ-07-24-0205-039	Job No:	DQ022-RUM-QC-OPS-2024071702						
Customer:	<b>DAQING DRILLING COMPANY, Iraq</b>	Examination date:	20-July-2024						
Location:	DQ – 022 / RU – 623	Next Due date:	19-Jan-2025						
Serial Number:	QTY	Description:	SWL:	Date of Last Thorough Examination:					
221019 221145	02	<p style="text-align: center;"><b><u>Bow Shackles</u></b></p> <p style="text-align: center;"><b>With HEX, Bolt, Nut, And Safety Cotter Pin:</b></p> <p><b>Manufacturer: Rwend</b></p> <p><b>Size: 1 ½”</b></p> <p><b>Grade: 6</b></p> <p><b>Safety Factor: 6:1</b></p> <p><b>Location: Rig Store</b></p> <div style="text-align: center;">  </div>	17 Ton	Feb-2024					
<b>Reference Standard:</b>	BS EN 13889:2003 + A1:2008								
Is This the First Examination After Installation or Assembly at a New Site or Location?	YES	<input type="checkbox"/>	NO	<input checked="" type="checkbox"/>	Was The Examination Carried out: Within an Interval of 6 Months?	YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>
					With an Interval of 12 Months?	YES	<input type="checkbox"/>	NO	<input checked="" type="checkbox"/>
If the answer to the above question is YES has the equipment been installed correctly?	YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>	In Accordance with an Examination Scheme? After the Occurrence of Exceptional Circumstances?	YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>
						YES	<input type="checkbox"/>	NO	<input checked="" type="checkbox"/>
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none State NONE) <b>NONE</b>									
Is the Above a Defect Which is of Immediate Danger to Persons:						YES	<input type="checkbox"/>	NO	<input checked="" type="checkbox"/>
Is the Above an Affect Which is not yet but Could Become a Danger to Persons (If YES State the Date by When)						YES by:			
Particulars of any Repair, Renewal or Alteration Required to Remedy the Defect Identified Above:									
Particulars of any tests Carried out as Part of the Examination: (If none state NONE) <i>The Items Were Inspected Visually and Dimensionally Where No Signs of Defects Were Observed at The Time of Inspection Found Satisfactory:</i>									
Visual and Dimension Checks was Carried Out.						YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>
<b>IS THIS EQUIPMENT SAFE TO OPERATE?</b>						YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>

<b>ASNT Level II Inspector Name:</b>	<b>Authenticating This Report:</b>	<b>Signature &amp; Stamp:</b>
<b>Mohamed Abdulla</b> LEEA Registered Technician	<b>Ashraf El Saad</b> LEEA Registered Technician	

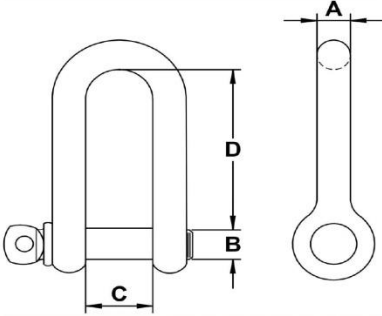
REV: 01 Dated: 20 June 2022






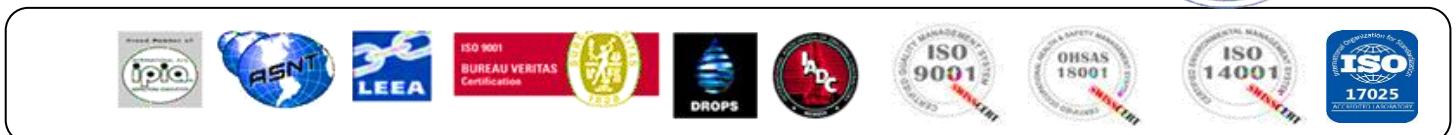
## CERTIFICATE OF VISUAL AND THOROUGH EXAMINATION

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulation

Report No:	QC-DQ-07-24-0205-040		Job No:	DQ022-RUM-QC-OPS-2024071702	
Customer:	DAQING DRILLING COMPANY, Iraq		Examination date:	20-July-2024	
Location:	DQ - 022 / RU - 623		Next Due date:	19-Jan-2025	
Serial Number:	QTY	Description:	SWL:	Date of Last Thorough Examination:	
X9M DM9 14 D7 D6 S2 31 D815 D14 259	10	<p align="center"><b>Bow Shackles</b></p> <p align="center"><b>With HEX, Bolt, Nut, And Safety Cotter Pin:</b></p> <p><b>Manufacturer: DY</b> <b>Size: 5/8"</b> <b>Grade: 6</b> <b>Safety Factor: 6:1</b> <b>Location: Rig Store</b></p> 	3 1/4 Ton	Feb-2024	
<b>Reference Standard:</b>	BS EN 13889:2003 + A1:2008				
Is This the First Examination After Installation or Assembly at a New Site or Location?	YES	NO	Was The Examination Carried out: Within an Interval of 6 Months?	YES	NO
If the answer to the above question is YES has the equipment been installed correctly?	YES	NO	Was The Examination Carried out: Within an Interval of 12 Months?	YES	NO
			In Accordance with an Examination Scheme? After the Occurrence of Exceptional Circumstances?	YES	NO
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none State NONE) <b>NONE</b>					
Is the Above a Defect Which is of Immediate Danger to Persons:			YES	NO	
Is the Above an Affect Which is not yet but Could Become a Danger to Persons (If YES State the Date by When)			YES by:		
Particulars of any Repair, Renewal or Alteration Required to Remedy the Defect Identified Above:					
Particulars of any tests Carried out as Part of the Examination: (If none state NONE) The Items Were Inspected Visually and Dimensionally Where No Signs of Defects Were Observed at The Time of Inspection Found Satisfactory:					
Visual and Dimension Checks was Carried Out.			YES	NO	
<b>IS THIS EQUIPMENT SAFE TO OPERATE?</b>			YES	NO	

<b>ASNT Level II Inspector Name:</b>	<b>Authenticating This Report:</b>	<b>Signature &amp; Stamp:</b>
Mohamed Abdulla LEEA Registered Technician	Ashraf El Saad LEEA Registered Technician	

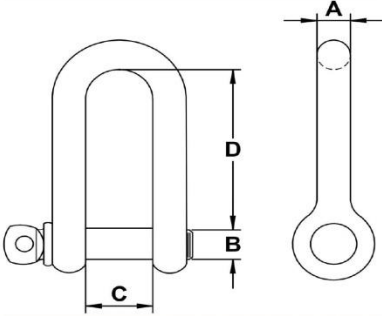
REV: 01 Dated: 20 June 2022






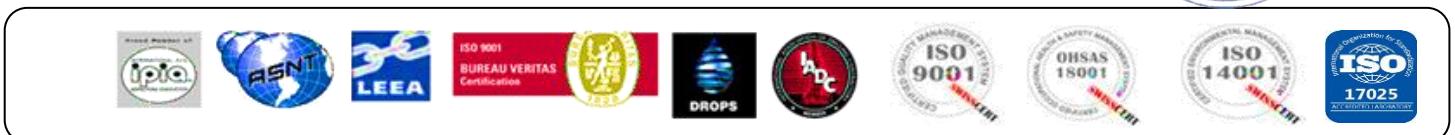
## CERTIFICATE OF VISUAL AND THOROUGH EXAMINATION

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulation

Report No:	QC-DQ-07-24-0205-041		Job No:	DQ022-RUM-QC-OPS-2024071702	
Customer:	DAQING DRILLING COMPANY, Iraq		Examination date:	20-July-2024	
Location:	DQ - 022 / RU - 623		Next Due date:	19-Jan-2025	
Serial Number:	QTY	Description:	SWL:	Date of Last Thorough Examination:	
S11/D8 28 32 M6 D66 D2 40 13 42 35	10	<p align="center"><b>Bow Shackles</b></p> <p align="center"><b>With HEX, Bolt, Nut, And Safety Cotter Pin:</b></p> <p><b>Manufacturer: DY</b> <b>Size: 5/8"</b> <b>Grade: 6</b> <b>Safety Factor: 6:1</b> <b>Location: Rig Store</b></p> 	3 1/4 Ton	Feb-2024	
<b>Reference Standard:</b>	BS EN 13889:2003 + A1:2008				
Is This the First Examination After Installation or Assembly at a New Site or Location?	YES	NO	Was The Examination Carried out: Within an Interval of 6 Months?	YES	NO
If the answer to the above question is YES has the equipment been installed correctly?	YES	NO	Was The Examination Carried out: Within an Interval of 12 Months?	YES	NO
			In Accordance with an Examination Scheme? After the Occurrence of Exceptional Circumstances?	YES	NO
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none State NONE) <b>NONE</b>					
Is the Above a Defect Which is of Immediate Danger to Persons:	YES	NO	YES by:		
Is the Above an Affect Which is not yet but Could Become a Danger to Persons (If YES State the Date by When)					
Particulars of any Repair, Renewal or Alteration Required to Remedy the Defect Identified Above:					
Particulars of any tests Carried out as Part of the Examination: (If none state NONE) The Items Were Inspected Visually and Dimensionally Where No Signs of Defects Were Observed at The Time of Inspection Found Satisfactory:					
Visual and Dimension Checks was Carried Out.	YES	NO			
<b>IS THIS EQUIPMENT SAFE TO OPERATE?</b>	YES	NO			

<b>ASNT Level II Inspector Name:</b>	<b>Authenticating This Report:</b>	<b>Signature &amp; Stamp:</b>
Mohamed Abdulla LEEA Registered Technician	Ashraf El Saad LEEA Registered Technician	

REV: 01 Dated: 20 June 2022






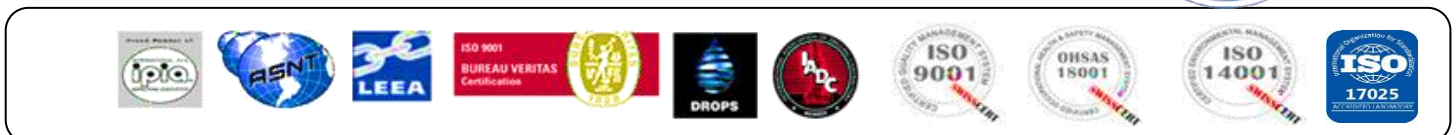
## CERTIFICATE OF VISUAL AND THOROUGH EXAMINATION

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulation

Report No:	QC-DQ-07-24-0205-042	Job No:	DQ022-RUM-QC-OPS-2024071702						
Customer:	<b>DAQING DRILLING COMPANY, Iraq</b>	Examination date:	20-July-2024						
Location:	DQ – 022 / RU – 623	Next Due date:	19-Jan-2025						
Serial Number:	QTY	Description:	SWL:	Date of Last Thorough Examination:					
A1 A2	02	<b><u>Bow Shackles</u></b> <b>With HEX, Bolt, Nut, And Safety Cotter Pin:</b>  <b>Manufacturer: HK</b> <b>Size: 5/8"</b> <b>Grade: 6</b> <b>Safety Factor: 6:1</b> <b>Location: Rig Store</b>	3 1/4 Ton	Feb-2024					
<b>Reference Standard:</b>		BS EN 13889:2003 + A1:2008							
Is This the First Examination After Installation or Assembly at a New Site or Location?		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">YES</td> <td style="width: 25%;"></td> <td style="width: 25%;">NO</td> <td style="width: 25%; text-align: center;">√</td> </tr> </table>		YES		NO	√	Was The Examination Carried out: Within an Interval of 6 Months? Within an Interval of 12 Months?	
YES		NO	√						
If the answer to the above question is YES has the equipment been installed correctly?		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">YES</td> <td style="width: 25%; text-align: center;">√</td> <td style="width: 25%;">NO</td> <td style="width: 25%;"></td> </tr> </table>		YES	√	NO		In Accordance with an Examination Scheme? After the Occurrence of Exceptional Circumstances?	
YES	√	NO							
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none State NONE) <b>NONE</b>									
Is the Above a Defect Which is of Immediate Danger to Persons:			YES	NO	√				
Is the Above an Affect Which is not yet but Could Become a Danger to Persons (If YES State the Date by When)			YES by:						
Particulars of any Repair, Renewal or Alteration Required to Remedy the Defect Identified Above:									
Particulars of any tests Carried out as Part of the Examination: (If none state NONE) The Items Were Inspected Visually and Dimensionally Where No Signs of Defects Were Observed at The Time of Inspection Found Satisfactory:									
Visual and Dimension Checks was Carried Out.			YES	√	NO				
<b>IS THIS EQUIPMENT SAFE TO OPERATE?</b>			YES	√	NO				

<b>ASNT Level II Inspector Name:</b>	<b>Authenticating This Report:</b>	<b>Signature &amp; Stamp:</b>
<b>Mohamed Abdulla</b> LEEA Registered Technician	<b>Ashraf El Saad</b> LEEA Registered Technician	

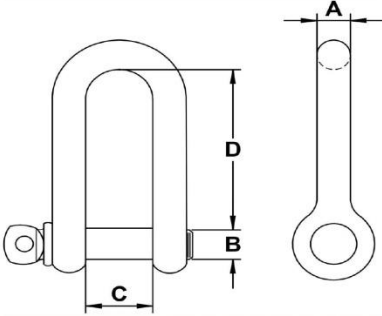
REV: 01 Dated: 20 June 2022






## CERTIFICATE OF VISUAL AND THOROUGH EXAMINATION

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulation

Report No:	QC-DQ-07-24-0205-043	Job No:	DQ022-RUM-QC-OPS-2024071702	
Customer:	<b>DAQING DRILLING COMPANY, Iraq</b>	Examination date:	20-July-2024	
Location:	DQ – 022 / RU – 623	Next Due date:	19-Jan-2025	
Serial Number:	QTY	Description:	SWL:	Date of Last Thorough Examination:
H4	01	<p style="text-align: center;"><b><u>Bow Shackles</u></b></p> <p style="text-align: center;"><b>With HEX, Bolt, Nut, And Safety Cotter Pin:</b></p> <p><b>Manufacturer: J &amp; L</b></p> <p><b>Size: 5/8"</b></p> <p><b>Grade: 6</b></p> <p><b>Safety Factor: 6:1</b></p> <p><b>Location: Rig Store</b></p> <div style="text-align: center;">  </div>	3 1/4 Ton	Feb-2024
<b>Reference Standard:</b>	BS EN 13889:2003 + A1:2008			
Is This the First Examination After Installation or Assembly at a New Site or Location?	YES	<input type="checkbox"/>	NO	<input checked="" type="checkbox"/>
	Was The Examination Carried out: Within an Interval of 6 Months?			
If the answer to the above question is YES has the equipment been installed correctly?	YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>
	Was The Examination Carried out: Within an Interval of 12 Months?			
Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none State NONE) <b>NONE</b>				
Is the Above a Defect Which is of Immediate Danger to Persons:	YES	<input type="checkbox"/>	NO	<input checked="" type="checkbox"/>
Is the Above an Affect Which is not yet but Could Become a Danger to Persons (If YES State the Date by When)	YES by:			
Particulars of any Repair, Renewal or Alteration Required to Remedy the Defect Identified Above:				
Particulars of any tests Carried out as Part of the Examination: (If none state NONE)				
The Items Were Inspected Visually and Dimensionally Where No Signs of Defects Were Observed at The Time of Inspection Found Satisfactory:				
Visual and Dimension Checks was Carried Out.	YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>
<b>IS THIS EQUIPMENT SAFE TO OPERATE?</b>	YES	<input checked="" type="checkbox"/>	NO	<input type="checkbox"/>

<b>ASNT Level II Inspector Name:</b>	<b>Authenticating This Report:</b>	<b>Signature &amp; Stamp:</b>
Mohamed Abdulla LEEA Registered Technician	Ashraf El Saad LEEA Registered Technician	

REV: 01 Dated: 20 June 2022

