

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED



Basra, North Rumaila, Quality Control Yard - Iraq

CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (HPS)	Report No:	QC/24/HALL-HPS-JULY-100A	
Location:	HPS YARD	Job Number:	QC-24/HALL-HPS-007	
Date:	Saturday, July 13, 2024	Next Inspection Date:	Saturday, July 12, 2025	
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION		Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)



UNIT DESCRIPTION:	FRAC TANK LIFTING LUGS
UNIT S/N:	12880529
UNIT DIM:	13.50 M (L) X 2.50 M (W) X 3.65 M (H)
INSPECTION RESULT :	
VISUAL , THOROUGH EXAMINATION	unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage
MAGNETIC PARTICLE INSPECTION	Welds & forgn areas inspected and found free from cracks and other defects
FINAL RESULTS	unit found satisfactory and free of defects at the time of inspection
COMMENT:	
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast	



EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter	Equipment:	AC/DC Yoke	INSPECTOR NAME: M.Shahzad Ahmed		SENIOR INSPECTOR:	ASHRAF ELSAID
S.No:	1657	S.No:	2722003	S.No:	201504052			QUALIFICATION ASNT LEVEL II MT & PT & VT	SUPERVISOR:
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24	Cal Due Date:	14-Oct-24	STAMP & SIGNATURE:		CLIENT:	
Black Magnetic Ink Manufacture:	Magnaflux	Batch No:	220605	Expiry Date:	JULY.2025				
Whie Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	Expiry Date:	JUN,2025				
Technical Details:	Magnetic Partical Concentration		Method		WMPT Light Intensity				
	1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3630 Lux				

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 Nov 2021

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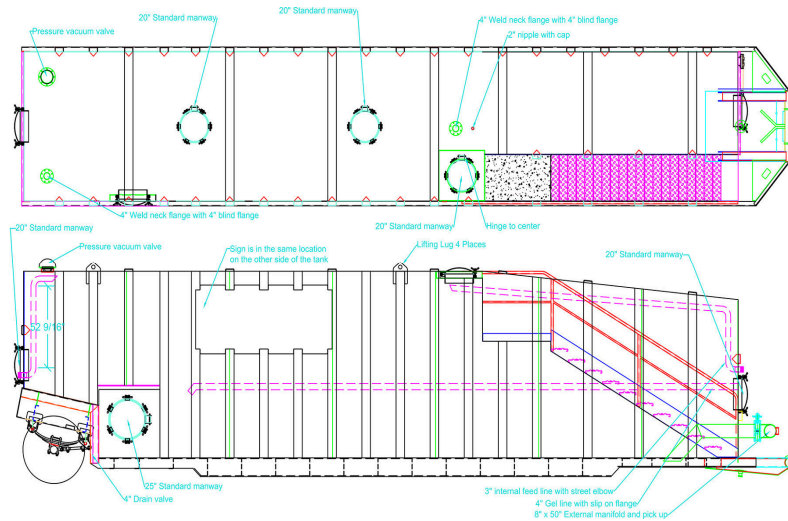


CERTIFICATE OF QUALIFICATION VISUAL INSPECTION AND LEAK TESTING

THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON (HPS)		
LOCATION:	HPS YARD	REPORT No.:	QC-24-HALL-HPS-JULY- VT & LEAK -100B
STANDARD:	CUSOMER SPECIFICATION	JOB NO:	QC-24/HALL-HPS-007
INSPECTION DATE:	Saturday, July 13, 2024	Due Date	Sunday, January 12, 2025
TYPE OF INSPECTION:	*VISUAL TESTING AND *LEAK TESTING		
DESCRIPTION:	FRAC TANK	SAP NO:	12880529
MEDIUM USED:	WATER	HOLDING TIME:	15 MINUTES

PICTURES



INSPECTION RESULT

VISUAL TESTING:	Visual Testing of Frac Tank did not found Deforms Mechanical Damage, Cracks and Corrosion. At time of Inspection.
LEAK TESTING:	Leak Testing of Frac Tank did not found any leakage during the holding time. At time of Inspection.

Inspection Evaluation

VISUAL TESTING-The above mentioned Frac Tank was found "Satisfactory" Fit for intended used.

LEAK TESTING- The above mentioned Frac Tank was found "Satisfactory" Fit for intended used.

PERSONNEL DETAILS			REVIEW BY		
NAME:	AIZAZ FARHAT		SENIOR INSPECTOR:	ASHRAF ELSAID	CUSTOMER NAME
QUALIFICATION:	ASNT LEVEL II MT,PT,VT		SUPERVISOR:	HANI ALI	
STAMP & SIGNATURE:			DATE:		

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Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com

hany.akafi@qualitycontrol-iraq.com