

CERTIFICATE OF VISUAL, THROUGH EXAMINATION & MPI

Client:	HALLIBURTON HCT	Certificate No:	QC-24-06-HCT-NDT-2427
Location:	HCT WORK SHOP	Job No:	280624
Inspection Date:	28.June.2024	Next Inspection Date:	27.DEC.2024
Standard:	DS-1 VOLUME-4 FIFTH EDITION CLASS A1	Halliburton Document No:	MAN-GL-HAL-HCT-900 REV NO.6.3

Assembly Description: 9 5/8" POLISH MILL ASSEMBLY SAP UNIQUE NO: 11920340, SAP PART NO 667830

Inspection Details

SN	Parts Description	PIN							BOX						
		OD PIN	ID PIN	Bevel Dia	Neck Length	PIN Length	PIN Tong	PIN CONNECTION	OD BOX	Bevel Dia	C.BORE DIA	C.BORE DEPTH	FISH NECK L	BOX CONNECTION	TOTAL Length
667813	9 5/8" TOP DRESSING MILL	6 1/2"	3 3/4"	6 1/8"	7/16"	4 7/16"	12"	4 1/2 IF	6 1/2"	6 1/8"	5 5/16"	5/8"	16 3/4"	4 1/2 IF	35 3/4"
667815	9 5/8" POLISH MILL EXTENTION	6 1/2"	3 3/4"	6 1/8"	7/16"	4 7/16"	-	4 1/2 IF	6 1/2"	6 1/8"	5 5/16"	5/8"	-	4 1/2 IF	68 3/4"
742	BIT	4 1/4"	1 1/2"	4 7/32"	3/8"	3 11/16"	-	3 1/2 REG	-	-	-	-	-	-	-
667814	9 5/8" POLISH MILL (B XB)	-	-	-	-	-	-	-	4 1/4"	4 1/16"	3 9/16"	5/8"	-	3 1/2 REG	50 1/8"
		-	-	-	-	-	-	-	6 1/2"	6 1/8"	5 5/16"	5/8"	-	4 1/2 IF	



Inspection Result

PASS

Visual Examination (found free from deforms, cracks, corrosion & mechanical damage)

✓

Magnetic Particle Inspection (Thread & Availiable critical areas inspected and found free from cracks and other defects)

✓

Equipment Details

Black Magnetic Ink :	Magnaflux	Batch No:	220605	Expiry Date:	July.2025
Fluorescent 14HF :	Magnaflux	Batch No:	220306	Expiry Date:	MARCH,2025
Whie Contrast :	Magnaflux	Batch No:	220602	Expiry Date:	July.2025
Equipment :	AC/DC Yoke	Serial No:	201504052	Calibration Due Date:	14.October.2024
Equipment :	Shooting Coil DC	Serial No:	22650	Calibration Due Date:	15.October.2024
Equipment :	UV BLACK LIGHT	Serial No:	1898977	Calibration Due Date:	14.October.2024

Inspector Details

Inspector Name	M.Shahzad ahmed	signature		
Qualification:	ASNT LEVEL II MT & PT & VT			
person authenticating this report:	Hani Ali			



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