



Visual & Magnetic Particles Examination Report

Client Name:	Hong Hua Oil& Gas Engineering Services Ltd: Iraq		Job Number:	QC-HH-July-24-0201
Date of Examination:	14-July-2024	Location:	HH Rig 029	Certificate No:
				QC-HH-07-24-0201-15A
Unit Serial Number:	Description of The Examined Equipment:			Result
2022-J629-1	Rising Line Open Spelter Socket			Pass
Socket S/N#:	ZH72K211140 / ZH72K211148		SWL:	1850 KN



NDT Equipment Details

Standard	ASTM E 709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	12-Aug-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	Jun-2025
Black Ink	7HF	Batch No:	220605	Due Date	Jan-2025

NDT Procedure:


***Visual and MPI Carried Out For The Above Description and Found Free of Surface Defects At The Time of Inspection:

Identification of Any Part Found To Have A Defect And A Description of The Defect:

None:

Particulars of Any Repair, Renewal or Alteration Required To Remedy The Defect Identified Above:

None:

ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
Syed Aamir Ali	Mohamed Abdullah LEEA Registered Technician		13-Jan-2025

REV: 01 Dated: 20 June 2022





Visual & Magnetic Particles Examination Report

Client Name:	Hong Hua Oil& Gas Engineering Services Ltd: Iraq	Job Number:	QC-HH-July-24-0201
Date of Examination:	14-July-2024	Location:	HH Rig 029
Unit Serial Number:	Description of The Examined Equipment:		Result
2022-J629-2	Rising Line Open Spelter Socket		Pass
Socket S/N#:	ZH72K211140 / ZH72K211148	Each Pad Eye SWL:	1850 KN



NDT Equipment Details

Standard	ASTM E 709	Viewing Condition:	Colored Media	Method	WET
Yoke	Permanent	Serial No:	PY-10	Due Date	12-Aug-2024
White Contrast	WCP-2	Batch No:	220602	Due Date	Jun-2025
Black Ink	7HF	Batch No:	220605	Due Date	Jan-2025

NDT Procedure:


***Visual and MPI Carried Out For The Above Description and Found Free of Surface Defects At The Time of Inspection:

Identification of Any Part Found To Have A Defect And A Description of The Defect:

None:

Particulars of Any Repair, Renewal or Alteration Required To Remedy The Defect Identified Above:

None:

ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
Syed Aamir Ali	Mohamed Abdullah LEEA Registered Technician		13-Jan-2025

REV: 01 Dated: 20 June 2022





CERTIFICATE OF THOROUGH EXAMINATION

This Certificate complies with the requirements of the Lifting Equipment Operations and Lifting Equipment Regulations

Client Name:	Hong Hua Oil& Gas Engineering Services Ltd: Iraq	Job Number:	QC-HH-July-24-0201
Date of Examination:	14-July-2024	Location:	HH Rig 029
Certificate No:	QC-HH-07-24-0201/17		

Serial No#:	QTY	Description:	SWL	Manufacturer:	Date of Last Thorough Examination
2022-J629-1 2022-J629-2	02	<p style="text-align: center;"><u>Mast Rising Line Wire Rope Sling</u></p> <p>Construction: 6 X 49 SWS-IWRC 1960 Mechanically Spliced with Open Spelter Socket at Both End's</p> <p style="text-align: center;">Diameter: 72 mm Length: 50 M Safety Factor: 5:1 Location: Mast Rising Line:</p>	1850 KN	BOMCO Nov-2022	06-Jan-2024

Reference Standard:	BS EN 13414-1/2
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Is this the first examination after Installation or assembly at a new site or location?	YES	NO	✓	Was the examination carried out: Within an interval of 6 months? Within an interval of 12 months? In accordance with an examination scheme? After the occurrence of exceptional circumstances?	YES	NO	✓
If the answer to the above question is YES has the equipment been installed correctly?	YES	NO	✓		YES	NO	✓

Identification of any part found to have a defect which is or could not become a danger to persons and a description of the defect: (If none state NONE) **NONE**

Is the above a defect which is of immediate danger to persons:	YES	NO	✓
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Is the above a defect which is not yet but could become a danger to persons (If YES state the date by when)	YES by:
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Particulars of any repair, renewal or alteration required to remedy the defect identified above:

Particulars of any tests carried out as part of the examination: (If none state NONE)
The subject Items were inspected Visually and dimensionally where no signs of defects were observed at the time of inspection and found satisfactory

IS THIS EQUIPMENT SAFE TO OPERATE?	YES	NO	✓
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*****Visual and Dimension Checks was Carried Out:**

Is This Equipment Safe To Operate?	Yes Accept	NO Reject	✓
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ASNT Level II Inspector Name:	Authenticating This Report:	Signature & Stamp:	Date of Next Through Examination:
Syed Aamir Ali	Mohamed Abdullah LEEA Registered Technician		13-Jan-2025

REV: 01 Dated: 20 June 2022

