



HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4"CAT IV INSPECTION REPORT

Customer:	Zhongman Petroleum Engineering Technology Service (Hong Kong) Co. Limited Iraq Branch	Date of inspection:	24-06-2024
Rig Name:	ZPEC – 25	Report No:	QC-ZPEC-06-24-0189-10
Type of Inspection:	CAT IV Inspection.	Specification:	API RP 8B

PROCEDURE

The Rig Was Equipped with JIANGSU RUTONG PETRO Machinery Co., LTD (HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4")

QTY:	1 (set)
Equipment:	HAND SLIPS DRILL PIPE 6 3/4" -8 1/4"
Product Type:	SDXL 6 3/4" -8 1/4"
SN:	002
Manufacture:	JIANGSU RUTONG PETRO Machinery Co., Ltd
SIZE:	6 3/4" -8 1/4"
Ref Standard:	API RP 7L
NEXT EXAMINATION:	After 06 Month

Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4"and Found Accepted at The Time of Inspection.



Inspector:	<i>Abdullah Mofeed</i>	Supervisor:	<i>Mohamed Abdalla</i>
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Customer Reprehensive	
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PROCEDURE

- The Products Have Been Inspected and Found Them Conformable to Relevant

The Rig was equipped with JIANGSU RUTONG PETRO Machinery Co., Ltd (HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4")with following specification

- HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4" was found partly stripped down /assembled condition for CAT IV Inspection.

1- Visually Check for Any Damage Wear Distortion Etc.	Performed
2- Check Marking of Serial Number.	Performed
3- Clean the Weld Area from Any Rust Painting Using Grinder Brush.	Performed
4- Visual Examination for Weld Area.	Performed
5- Visual Examination for Critical Area	Performed
6- Apply White Contrast for Weld Area.	Performed
7- Apply White Contrast for Critical Area.	Performed
8- Perform MPI Using Permanent Magnet and Black Ink.	Performed
9- MPI Interpretation API RP 7L Acceptance Criteria.	Performed

PROCEDURE

** Visual And MPI Was Carried Out on The Available Welding and Critical Areas of the (HAND SLIPS DRILL PIPE 6 3/4" -8 1/4" and Found Satisfactory for Further Use.

** CAT IV Inspection Was Carried Out on (HAND SLIPS DRILL PIPE 6 3/4" -8 1/4" and Found Accepted at The Time of Inspection.

Remarks:

CAT IV Inspection Was Carried Out on HAND SLIPS DRILL COLLAR 6 3/4" -8 1/4" and Found Accepted at The Time of Inspection.

Inspector:	Abdullah Mofeed	Supervisor:	Mohamed Abdalla
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Customer Reprehensive

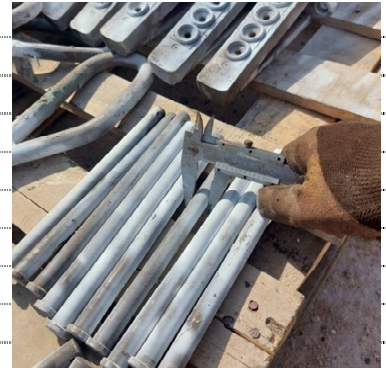
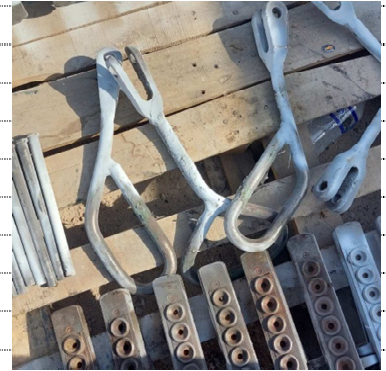




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PICTORIAL



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Inspector: Abdullah Mofeed **Supervisor:** Mohamed Abdalla

Customer Reprehensive

