



ELEVATOR LINK CAT IV SIX MONTH FULL INSPECTION CERTIFICATE

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|----------------------------|-------------------------|-------------------------|------------|
| Customer: | Daqing Drilling Company | Date of Service: | 18-07-2024 |
| Location: | DQ-022 | RIG No.: | DQ-022 |
| Type Of Inspection: | CAT IV | P.O No.: | BY MAIL |
| Report No.: | QC-DQ-07-24-0206-03-05 | Speciation: | API RP 8B |

PROCEDURE

| | |
|---|-------------------------------|
| Equipment: | <i>Elevator links 350 Ton</i> |
| SN: | <i>8035 & 8036</i> |
| Ref Standard: | API RP 8B |
| Minimum Requirement Frequency Field Inspection (CAT IV): | <i>After six months</i> |

PROCEDURE

- **The Products Have Been Inspected and Found Them Conformable to Relevant**

The Rig was equipped with *Elevator Links* with the following specification

- 01- Visually checked for the serial number & manufacture plate.
- 02- Links Buffing & Cleaning Done as per the requirements of qualified inspector.
- 03- Visually checked for damage, deformations or cracks of the links
- 04- Visual & MPI checked for whole links, measured the eye thickness for wear.
- 05- Checked for the measure length & checked the straightness of the links.
- 06- Down grade the links as necessary according to the measured wear to the maximum Load limit.
- 07- Checked the parts after repainted.

INSPECTION RESULT

**** Visual & MPI was carried out on the available critical areas of the Elevator Links and found Accept at the time of inspection**

**** CAT IV Inspection was carried out on An Elevator Links & found satisfactory for further use**

Remarks:

Detailed reports are attached detailing all readings and results in -01 of 04- pages.

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|------------------------------|-----------------|--------------------|------------------|
| Inspector: | Abdullah Mofeed | Supervisor: | Mohamed Abdullah |
| Customer Reprehensive | : | | |





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PROCEDURE

Wear Chart – Forged Links

1 3/4" – 150 Ton

| Upper Eye Dim. A | Lower Eye Dim.B | Capacity (Per Set) Tons |
|------------------|-----------------|-------------------------|
| 3 3/8 | 1 3/8 | 150 |
| 3 3/8 | 1 5/8 | 125 |
| 3 3/8 | 1 9/16 | 110 |
| 3 1/8 | 1 3/8 | 100 |

2 3/4" - 350 Ton

| Upper Eye Dim. A | Lower Eye Dim.B | Capacity (Per Set) Tons |
|------------------|-----------------|-------------------------|
| 5 | 2 3/8 | 350 |
| 4 3/4 | 2 5/8 | 290 |
| 4 5/8 | 2 3/8 | 262 |
| 4 1/2 | 2 7/16 | 245 |

2 3/4" – 250 Ton

| Upper Eye Dim. A | Lower Eye Dim.B | Capacity (Per Set) Tons |
|------------------|-----------------|-------------------------|
| 5 | 2 3/8 | 250 |
| 4 3/4 | 2 1/8 | 210 |
| 4 5/8 | 2 3/8 | 188 |
| 4 3/8 | 2 | 175 |

3 3/4" – 500 Ton

| Upper Eye Dim. A | Lower Eye Dim.B | Capacity (Per Set) Tons |
|------------------|-----------------|-------------------------|
| 6 | 3 3/8 | 500 |
| 5 5/8 | 3 3/8 | 440 |
| 5 3/4 | 3 | 375 |
| 5 3/16 | 2 7/8 | 345 |

| Description | Actual Value 1 st link | Actual Value 2nd link | OEM | Result |
|--------------------|------------------------|------------------------|----------------------------|--------|
| Upper Eye Diameter | 5 15/64 inch 133 mm | 5 15/64 inch 133 mm | 5 inch MIN 127 mm | ACCEPT |
| Lower Eye Diameter | 2 61/64 inch 75 mm | 2 61/64 inch 75 mm | 2 3/4 inch MIN 69.85 mm | ACCEPT |

Remarks:

Detailed reports are attached detailing all readings and results in -02 of 04- pages.

PROCEDURE

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Remarks:
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PROCEDURE



Remarks:

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