



DEADLINE ANCHOR CAT III INSPECTION CERTIFICATE

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|----------------------------|---|-------------------------|-----------------------|
| Customer: | Hong Hua Oil & Gas Engineering Services Ltd | Date Of Service: | 15.07.2024 |
| Type Of Inspection: | CAT III INSPECTION | Report No: | QC-HH-07-24-0202/03 |
| Rig & Location: | H.H RIG 029 | Specification: | API RP 8B - ASTM E709 |

The Rig Was Manufacture Equipped with Ingersoll Rand

| | |
|--|--|
| Equipment: | DEADLINE ANCHOR |
| Model: | JZG 41 |
| SN: | 1921 |
| Ref Standard: | API RP 8B |
| Marker & Date of Manufacture: | ZHEJIANG ZHONGHENG INSTRUMENT AND GAUGE CO. LTD 03/2019 |
| Max Load: | 410 KN |
| NEXT EXAMINATION : | After 6 Months |

PROCEDURE


- 01- Hang off the top drive or traveling block, as applicable , on the dedicated hang off line or clamp or remove the drilling line from the deadline anchor drum.
- 02- Visually check the anchor and foundation bolts, clamps with slips, line guards, bearing cap nuts, and bolts for any damage, corrosion and abnormal wear.
- 03- Check the bearing clearance.
- 04- Using a pry bar check for drum assembly to verify no play/ wobbling.
- 05- Visually check the welding areas of the base assembly, line guard and the line clamp assembly. If in doubt, MPI should be carried out. .
- 06- Visually check the load cell for any leakage and damage and use the correct clearance gauge for checking of proper installation.
- 07- Recharge the instrument fluid and recalibrate if necessary..
- 08- Check condition and details of the manufacturer name plate.
- 09- Prepare and submit the inspection report.

Inspection Results.

- ** Visual and MPI Was Carried Out on the Available Critical & Welding Areas of the Deadline Anchor and Found Satisfactory for Further Use.**
- ** CAT III Inspection Was Carried Out on Deadline Anchor and Found Accepted at The Time of Inspection.**

Remarks:

Detailed reports are attached detailing all readings and results in 01 - 03 pages.

| | | | |
|--------------------------------------|------------------------------------|--|--|
| ASNT Level II Inspector Name: | Authenticating This Report: | Signature & Stamp: | Date of Next Through Examination: |
| Mohamed Abdalla | Naveed Hussien |  | 14.01.2025 |



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PICTORIAL



Remarks:

Detailed reports are attached detailing all readings and results in 03 - 03 pages.

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| Qty | Actual Pin diameter | Actual Pin hole diameter |
|-----|---------------------|--------------------------|
| 01 | 41.77 mm | 44.36 mm |
| 02 | 42.01 mm | 45.63 mm |
| 03 | 41.42 mm | 44.69 mm |
| 04 | 41.56 mm | 44.37 mm |
| 05 | 41.84 mm | 44.65 mm |

Remarks:

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