




**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
AND PROFESSIONAL SAFETY LIMITED**
Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (HPS)	Report No:	QC-24-07-HPS-NDT-016	
Location:	HPS YARD	JOB NO:	20724	
Inspection Date:	Monday, July 1, 2024	Next Inspection Date:	Tuesday, December 31, 2024	
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A	
	UNIT DESCRIPTION:	FLANGE 2.06 10K BX 152 X 2' 1502 THREAD		
	UNIT S/N:	192-30403		
	INSPECTION RESULT :			
	VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION		
	MAGNETIC PARTICLE INSPECTION	Thread & Available critical areas inspected and found free from cracks and other defects		
	FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED		
COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast				
				

EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3240 μw/cm ²	INSPECTOR NAME:	M.SHAHZAD AHMED	SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.NO:	201504052	S.NO:	22650	S.NO:	1898977		QUALIFICATION: ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI	
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024				CLIENT:	
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025					
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025					
TECHNICAL DETAILS					Black Magnetic Ink Manufacture:7HF					
Digital Lux Meter WHITE LIGHT INTENSITY:					Batch No:220605					
3570 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		EXPIRE DATE:	Jul-25				
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml							

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021