

# AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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## CERTIFICATE OF INSPECTION FOR 5" HWDP

<b>Client Name:</b>	<b>DAQING DRILLING</b>	<b>Report No.:</b>	DQ-37-QC-7-24-0195-008
<b>Acceptance Creater:</b>	DS-1 Fifth Edition, Volume 3 CAT 3-5	<b>Date of Inspection:</b>	5 JULY.2024
<b>Work Location:</b>	(Ru-621)	<b>Rig No.:</b>	DQ-37
<b>Test Equipment &amp; Consumable Details</b>	<b>Test Equipment &amp; Consumable Details</b>		
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	<b>TECHNICAL DETAILS</b>	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	22713 Cal.15.APR.2024 Cal Due14.OCT.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	PY-10 Cal.15.APR.2024 Cal Due14.OCT.2024
INTENSITY METER	SR#160800134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1946875 Cal.15.APR.2024 Cal Due14.OCT.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. Cal.15.FEB.2024 Cal Due14.OCT.2024 SR#21335 Cal. Cal.15.APR.2024 Cal Due14.OCT.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3530 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3000 μw/cm <sup>2</sup>
Magnetism Direction (Longitudinal)			
<b>METHODOLOGY:</b>	Through Visual inspection • Dimensional • MPI inspection with Ultraviolet light Heat Checking Thread Profile Gauging.		
<b>Connection:</b>	<b>NC50</b>	<b>Size:</b>	<b>5"</b>

Serial No.	Visual Inspection				Black Light		Dimensional 3 Inspection																
	Pin	Box	Body	HB	Pin	Box	Pin					Box					Body						
							OD (in)	ID (in)	SRG φ (in)	SRG λ (in)	Bevel φ (in)	pinλ (in)	OD (in)	CB φ (in)	CB δ (in)	BB φ (in)	BB δ (in)	Bevel φ (in)	Seal w	Pin Tong λ (in)	Box Ton g λ (in)	Center Pad φ (in)	
3222	Acc	Acc	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	7/8"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	8 1/8"	6 1/16"	14/32"	16 1/8"	15 3/8"	5 1/2"	
6655	Acc	Acc	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	7/8"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	8"	6 1/16"	14/32"	15 3/8"	17 1/2"	5 1/2"	
22288	Acc	Acc	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	1"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	8 5/8"	6 1/16"	14/32"	12"	17 3/8"	5 1/2"	
06000929	Acc	Acc	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	1"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	7 7/8"	6 1/16"	14/32"	18 1/2"	19 3/4"	5 1/2"	
55555	Acc	Acc	Acc	√	Acc	Acc	6 9/16"	3 1/16"	4 23/32"	7/8"	6 1/16"	4 7/16"	6 9/16"	5 5/16"	5/8"	4 5/8"	7 3/4"	6 1/16"	14/32"	12 7/8"	19 1/4"	5 1/2"	

**Conclusion:** The Above Mentioned 5" Heavy Weight Drill Pipe was Found Acceptable from at time of Inspection ready to use.

### Abbreviations :

<b>OD</b> Outside Diameter	<b>ID</b> Inside Diameter	<b>SRG</b> Stress Relief Groove	<b>CB</b> Counter Bore	<b>BB</b> Bore Back	<b>FB</b> Float Bore
<b>φ</b> Diameter	<b>λ</b> Length	<b>w</b> Width	<b>δ</b> Depth	<b>NP.</b> Not Present	<b>NA.</b> Not Applicable
<b>EGR</b> Elevator Groove Recess	<b>SGR</b> Slip Groove Recess	<b>CR</b> Crack	<b>B</b> Bent	<b>PC</b> Premium Class	<b>RF</b> Reface
<b>GT</b> Galled Thread	<b>TP</b> Thread Pitting	<b>SP</b> Seal Pitting	<b>TD</b> Thread Damage	<b>SD</b> Seal Damage	<b>M</b> Mashed
<b>1</b> 100 % Coating	<b>2</b> 99-71 % Coating	<b>3</b> 70-40 % Coating	<b>4</b> Up to 40 %	<b>5</b> Nil	<b>WT</b> Wall Thickness
<b>Colors Code:</b>	<b>White</b> No Defects	<b>Red</b> Crack or Extreme	<b>Blue</b> Damage	<b>Green</b> Seal Damage	<b>Yellow</b> ACFM

<b>Inspector Name:</b>	M. SARWAR	<b>Review By</b>			
<b>Qualification:</b>	Senior Inspector	<b>Senior Inspector:</b>	NAVEED HUSSAIN	<b>Supervisor:</b>	RAO SOHAIL
<b>Signature:</b>		<b>Customer Name:</b>		<b>Customer Signature:</b>	
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021	

