

CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION											
Client:	HALLIBURTON (TSS)				Report No:	QC-03-04-TSS-NDT-006					
Location:	TSS WORKSHOP & INSPECTION TEST AREA				Job Number:	QC-03-04-TSS-NDT-0244					
Date:	Wednesday, April 3, 2024				Next Inspection Date:	Wednesday, October 2, 2024					
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION				Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)					
					UNIT DESCRIPTION:		X-OVER: 2" 1502 WING X 3" 206 THREAD				
					S/NO:		TSS-2423				
					INSPECTION RESULT :						
					VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION				
					MAGNETIC PARTICLE INSPECTION		Thread & Welding Critical areas inspected and found free from cracks and other defects				
					FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED				
					COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast						
											
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3041 µw/cm²	INSPECTOR NAME:	USMAN SHABBAR	SENIOR INSPECTOR:	NAVEED HUSSAIN		
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	SUPERVISOR:	HANI ALI		
Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024						
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025						
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025						
Technical Details											
Digital Lux Meter WHITE LIGHT INTENSITY:					Black Magnetic Ink Manufacture: 7HF	STAMP & SIGNATURE:					
3620 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605						
Cal Due Date:14.AUG.2024	Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE: Jul-25						

Original - Client Files

Copy - Area Office

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021



Corporate Partner



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