

CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION											
Client:	HALLIBURTON (TSS)				Report No:	QC-03-04-TSS-NDT-005					
Location:	TSS WORKSHOP & INSPECTION TEST AREA				Job Number:	QC-03-04-TSS-NDT-0244					
Date:	Wednesday, April 3, 2024				Next Inspection Date:	Wednesday, October 2, 2024					
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION				Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)					
					UNIT DESCRIPTION:		X-OVER: 3" 206 WING X 2" 1502 THREAD				
					S/NO:		TSS-2422				
					INSPECTION RESULT :						
					VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION				
					MAGNETIC PARTICLE INSPECTION		Thread & Welding Critical areas inspected and found free from cracks and other defects				
					FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED				
COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light) Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast											
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY			
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3041 μw/cm²	INSPECTOR NAME:	USMAN SHABBAR	SENIOR INSPECTOR:	NAVEED HUSSAIN		
S.NO:	201504048	S.NO:	22650	S.NO:	1898977			SUPERVISOR:	HANI ALI		
Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024	Cal Due Date:	12.AUG.2024			CLIENT:			
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025						
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025	STAMP & SIGNATURE:					
Technical Details					Black Magnetic Ink Manufacture: 7HF						
Digital Lux Meter WHITE LIGHT INTENSITY:					Batch No: 220605						
Cal Due Date: 14.AUG.2024					EXPIRE DATE:			Jul-25			

Original - Client Files

Copy - Area Office

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021



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