

Al Takamul Company For Engineering Services Quality Control – Iraq

Calibration Certificate

Al Takamul Yard, North Rumailah Iraq

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REQUEST NUMBER : By Mail CUSTOMERS DETAILS

QC JOB NUMBER QC/JN/24/00226

CERTIFICATE NUMBER : QC240603-15

Address : Oil Street, Western Burjessia Basra South Iraq

EQUIPMENT IDENTIFICATION AND SPECIFICATIONS

DescriptionTorque WrenchCalibration Date: June 3, 2024Type of IndicationAnalogCalibration Due: June 2, 2025Manufacturer: AUTO MASTERLast Calibration: June 20, 2023

 Model
 : NA

 Serial Number
 : SP-HB-993

 SAP No.
 : 300191115

 Calibrated Range
 : 28 to 210 N.m

 $\begin{tabular}{lll} Resolution & : 1 \ N.m \\ Tolerance & : <math>\pm 4 \ \% \\ As \ Found & : In \ Tolerance \\ \end{tabular}$

ENVIRONMENTAL CONDITIONS DURING TEST

Ambient Temperature : 22 $^{\circ}$ C \pm 2 $^{\circ}$ C Relative Humidity : 45 $^{\circ}$ RH \pm 5 $^{\circ}$ RH

CALIBRATION METHOD

The above equipment has been calibrated in accordance with International Calibration standard # ISO 6789-1:2017

The deviations of the measurements obtained from UUC with respect to reference standards are determined to obtain the error.

REFERENCE EQUIPMENT USED:

DESCRIPTION	MAKE / MODEL	SERIAL#	CALIBRATION DATE	CALIBRATION DUE DATE
Torque Wrench Calibrator	Nobar / Pro Test 1500	90962	20 Nov, 2023	19 Nov, 2024

CALIBRATION TEST RESULTS

Measurement Data For Torque

Clockwise Measurements

Readings on UUC	Readings on Ref. Standard (Avg. of 5 Measurements)	Deviation	Error Percentage (Tolerance ±4%)	Uncertainty (95 % C.L)	
N.m	N.m	N.m	%	± LB.FT	
30.0	31.50	-1.50	-0.7	0.40	
120.0	121.80	-1.80	-0.9	0.40	
210.0	211.60	-1.60	-0.8	0.40	
Counter Clockwise Measurements					
30.0	31.80	-1.80	-0.9	0.40	
120.0	122.50	-2.50	-1.2	0.40	
210.0	212.90	-2.90	-1.4	0.40	

Calibration results were found to conform as per specified accuracy requirements. Above Instrument has PASSED its Calibration.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor k=2, providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with international practice.

DEVIATION FROM STANDARD METHOD: Non

 \Box The results are post adjustment.

CALIBRATED BY	REVIWED & APPROVED	BK AN INCHARGE	CLIENT
Mahal_	CAL GO GU	ALIN STROY	
Mahdi Halim	LAB INCHARGE	Asjad Rafic	















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