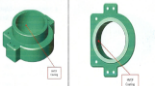
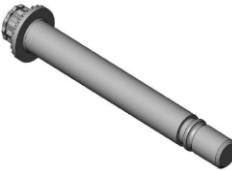
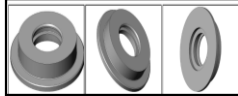
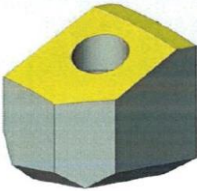


CERTIFICATION OF VISUAL THOROUGH EXAMINATION & DYE PENETRANT INSPECTION

Customer:	HALLIBURTON SPERRY DRILLING	Date Of Service :	Thursday, June 13, 2024				
Work Location:	Burjesia Halliburton Base Basra - IRAQ	Report No:	QC-24-HAL-SP-BJS-DPI-NDT-BULID.9.5"-022				
Acceptance Criteria :	DS-1 Volume 4- 5th Edition	Work Order:	326726637				
HAL DOCUMENTS :	D01860184 Rev J (Visual Procedure D00305796 Revision V) (LPI Procedure D00976849 Revision E)	9.5" STEERING HEAD:	14021067				
TYPE OF INSPECTION	VISUAL , THOROUGH EXAMINATION & DYE PENETRANT INSPECTION (DPI)						
DESCRIPTION:	9.5" PAD TYPE PDC (17-1/2" HOLE SIZE) IC9067 UTEX SEAL						
STEERING HEAD PARTICLES IMAGES							
TECHNICAL DETAILS							
TECHNIQUE 2 - TYPE II VISIBLE, METHOD 'A' WATER -WASHABLE							
PENETRANT DWELL TIME:	30 minutes	DEVELOPER DWELL TIME:	15 minutes				
Test Part Temperature:	97 °F	WHITE LIGHT INTENSITY:	3590 LUX				
Test Equipment & Consumable Details							
COMPARATOR BLOCK	SR#11223 CAL DUE: Wednesday, October 16, 2024	Digital Lux Meter	SR#2722003 CAL DUE: Wednesday, October 16, 2024				
INFRARED THERMOMETER	SR#201704125 CAL DUE: Wednesday, October 16, 2024	PRESSURE GAUGE WATER PRESSURE 30 PSI	SR# SSR825 CAL DUE: Wednesday, October 16, 2024				
Red Penetrant Manufacture:	Magnaflux	Batch No: 220511	EXPIRE DATE :May,2025				
Developer Manufacture:	Magnaflux	Batch No: 220302	EXPIRE DATE :March,2025				
Serial Number	13865084	STEERING PAD	PAD HOUSING	Serial Number	13508187		
Serial Number	13754992			Serial Number	13508186		
Serial Number	13898114			Serial Number	13508190		
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE		
Serial Number	13985562	BORE	PISTON PAD	Serial Number	4517157017-04-018		
Serial Number	13985538			Serial Number	4517157017-04-004		
Serial Number	14016866			Serial Number	4517157017-04-028		
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE		
Upper lateral pad Serial Number	4514085245-1-10	LATERAL PAD	STEERING PAD BOLT	Serial Number	14047796		
Serial Number	4514413198-4-30			Serial Number	14047788		
Serial Number	4514413198-4-18			Serial Number	14047791		
Lower lateral pad Serial Number	4514085245-2-21			Serial Number	14047860		
Serial Number	4514085245-2-14			Serial Number	14047798		
Serial Number	4514258295-3-1			Serial Number	14047777		
CONDITION	ACCEPTABLE			CONDITION	ACCEPTABLE		
Serial Number	4517115465-1-04	SEAL GLAND	HOUSING WEDGE	Serial Number	4514040666-1-12		
Serial Number	4517115465-1-05			Serial Number	4514040666-2-10		
Serial Number	4517115465-1-09			Serial Number	4514040666-1-29		
CONDITION	ACCEPTABLE			Serial Number	4514040666-2-19		
ONLINE TRACEABILITY				Serial Number	4514040666-1-14		
				Serial Number	4514410758-3-4		
				CONDITION	ACCEPTABLE		
REMARKS:	All Parts Mentioned above were found "Acceptable" At time of Inspection & Ready to Use.						
Inspector Name:	M.Shahzad Ahmed	Review By					
Qualification:	ASNT Level II	Senior Inspector:	Naveed Hussain	Supervisor:	Hani Ali	Customer Name Signature:	
Signature:							
Original - Client Files		Copy - Area Office		QC/FN/DPI/NDT/022 Rev.00 Dated: 07 Nov 2021			