

DEFECTED CERTIFICATE OF VISUAL THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (HPS)			Report No:	QC-3-6-HAL-HPS-NDT-039			
Location:	Halliburton Burjesia (HPS YARD) Basra Iraq			Job Number:	QC-3-6-HAL-HPS-NDT-001			
Date:	Monday, June 3, 2024			Next Inspection Date:	-			
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			
	UNIT DESCRIPTION:			1 3/4" MHA (1 1/4" AMMT CONNECTION PIN X BOX)				
	UNIT S/N:			MHA-1				
	INSPECTION RESULT :							
	VISUAL , THOROUGH EXAMINATION			MHA was found Unacceptable Due to Seal & Thread pitted from Box Connection Rejected				
	MAGNETIC PARTICLE INSPECTION			Rejected				
	FINAL RESULTS			Rejected				
	COMMENT: MPI Wet Flourocet Inspection Thread & Body With UltraViolet Light							
EQUIPMENT DETAILS					PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC Yoke PERMANENT HAND MAGNETIC	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3140 μw/cm ²	INSPECTOR NAME:	Usman Shabbir	
S.NO:	201504048 USA PYO-019CM (PY-02)	S.NO:	22650	S.NO:	1932401	QUALIFICATION:	ASNT LEVEL II MT & PT & VT	
Cal Due Date:	14.OCT.2024	Cal Due Date:	14.OCT.2024	Cal Due Date:	14.OCT.2024		SENIOR INSPECTOR:	M.SHAZAD
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025		SUPERVISOR:	HANI ALI
Whie Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025		CLIENT:	
Digital Lux Meter WHITE LIGHT INTENSITY:	TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF				
3350 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml		Batch No:220605				
16.OCT.2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25			

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021