

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

/ hany.akafi@qualitycontrol-iraq.com OP@qualitycontrol-iraq.com Email:



AFTER REPAIR INSPECTION CERTIFICATE OF 6 3/4" DRILL COLLAR

Client Name:	DAQING DRILLING	Report No.:	QC-06-24-0101-03
Acceptance Criteria:	<input checked="" type="checkbox"/> API SPEC 7-2	Date Of Inspection:	19 June, 2024
Work Location:	ABERDEEN WORKSHOP	Rig Name	DQ-1202
Test Equipment & Consumeable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN, 2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch #: 220605 Manufacture: Magnaflux Exp Date: JULY, 2025	COIL (1200 AMP-TURNS/IN)	SC 22713 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March, 2025	A.C HAND YOKE	201504053 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
INTENSITY METER	SR#1608000134 CAL. Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3520 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2960 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 3 *Lead Gaiging & Thread Profile Gaiging. 		
Connection:	4 1/2 IF	Size:	6 3/4"

Serial No.	Visual Inspection			MPI			Dimensional 3 Inspection																
	Pin	Box	Body	Pin	Box	Body	Pin						Box					Body					
							OD (in)	ID (in)	SRG (in)	SRG (in)	Pin (in)	Bevel (in)	OD (in)	CB (in)	CB (in)	BB (in)	BB (in)	Bevel (in)	Pin Tong (in)	Box Tong (in)	EGR (in)	SGR (in)	Overall (in)
57948-36	ACC	--	--	ACC	--	--	6 13/16"	2 13/16"	4 23/32"	7/8"	4 1/2"	6 5/16"	--	--	--	--	--	--	28 3/4"	--	--	--	--
57948-10	ACC	--	--	ACC	--	--	6 13/16"	2 13/16"	4 23/32"	7/8"	4 1/2"	6 5/16"	--	--	--	--	--	--	26 1/8"	--	--	--	--
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Conclusion: (02) The above Mentioned 6/3/4" Drill Collar were found "Accepted" from Pin Connection After Repair at time of Inspection ready to use.

Abbreviations

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
Ø Diameter	Ø Length	Ø Width	Ø Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100% Coating	2 99-71% Coating	3 70-40% Coating	4 Up to 40%	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme	Blue Damage	Green Seal Damage	Yellow ACFM

Inspector Name:	M.SARWAR	Review By				
Qualification:	ASNT Level II	Senior Inspector:	RAO SOHAIL	Supervisor:	NAVEED HUSSAIN	Customer Name:
Signature:						Customer Signature:

Original - Client Files Copy - Area Office QC/FN/AF,REP/026 Rev.00 Dated 07 NOV 2021

