

**AI TAKAMUL COMPANY FOR ENGINEERING TESTS
AND PROFESSIONAL SAFETY LIMITED**

Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657

Email: op@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com



BOTTLE NECK X-OVERS INSPECTION CERTIFICATE

Client Name:	DAQING DRILLING	Report No.:	DQ-38-QC-24-06-NA-021
Acceptance Criteria:	DS-1 Fifth Edition, Volume 3	Date of Inspection:	18.JUN.2024
Work Location:	(RU-619)	Rig No.:	DQ-38
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 µw/cm ²
Client Name:			
METHODOLOGY:	• Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 3		

Serial No.	Description	Connections		Inspection Results			Dimensional 3 Inspection											
							Pin					Box					Body	
		Pin	Box	Pin	Box	Body	OD(In)	ID(In)	NECK ϕ(In)	Pin λ(In)	Bevel ϕ(In)	OD(In)	CB ϕ(In)	CB δ(In)	BBD ϕ(In)	BBL δ(In)	Bevel ϕ(In)	Pin Tong (In)
1602021	BOTTLE NECK X-OVER	6 5/8 REG	NC50	NO SRG	NO BB	Acc.	8"	2 3/4"	3/8"	5	7 1/2	6 3/4	5 10/32	5/8"	--	--	6 5/16	13
Conclusion:		*01 X-OVER above was found "Acceptable". At the time of Inspection (Ready for Use). NO SRG & BORE BACK. NOTE Pin Stress Relief Groove: Unless waived by the customer, all API connection NC38 and larger that make up to BHA components shall be equipped with pin stress relief grooves or they shall be rejected they diameter and width of the API pin stress relief grooves shall be measured and shall meet the requirements Box Bore Back: unless waived by the customer all API connection NC 38 and larger that make up to BHA components shall be equipped with bore back boxes or they shall be rejected diameter and length of the bore back cylinder shall be measured and shall meet the requirement																

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
Φ	Diameter	λ	Length	ϖ	Width	δ	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		Red	Rejected.	Yellow	2 nd Class	Orange	3 rd Class	Blue	Need Repair	Green	Need Hard Banding

Inspector Name:	Review By						
Qualification:	Senior Inspector:	MOHAMED FAHAD	Supervisor:	SOHAI RAO	Customer Name:		
Signature:					Customer Signature:		
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			

