

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq

Tel: +9647810009138 / +9647834964657



INSPECTION CERTIFICATE OF BIT. SUB #1305382

Client Name:	DAQING DRILLING	Report No.:	DQ-22-QC-24-06-RS-013
Acceptance Criteria:	DS-1 Fifth Edition, Volume 3	Date of Inspection:	10.JUNE.2024
Work Location:	RU-618	Rig No.:	DQ22
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#.220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3450 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2900 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 		

Serial No.	Description	Connections		Inspection Results		Dimensional 3 Inspection															
		Box		Body		Box						Body									
		Box	Box	Box	Box	Body	OD(In)	CB φ(In)	CB δ(In)	FBD φ(In)	FBL δ(In)	Bevel φ(In)	OD(In)	CB φ(In)	CB δ(In)	BB φ(In)	BB λ(In)	Bevel φ(In)	Box Tong λ (In)	Overall λ (In)	Fishing Neck (In)
1305382	BIT SUB	4 ½"Reg	NC50	Acc.	NO B.B	Acc	6 ¾"	4 11/16"	5/8"	3 ½"	12 13/16"	6 1/8"	6 ¾"	5 5/16"	5/8"	-	-	6 5/16"	-	36 ¼"	-

Conclusion The Above Mentioned BIT SUB was Found Acceptable from at time of Inspection . NOTE: Box Bore Back: unless waived by the customer all API connection NC 38 and larger that make up to BHA components shall be equipped with bore back boxes or they shall be rejected dimeter and length of the bore back cylinder shall be measured and shall meet the requirements of table 3.9

Abbreviations :

OD Outside Diameter	ID Inside Diameter	SRG Stress Relief Groove	CB Counter Bore	BB Bore Back	FB Float Bore
φ Diameter	λ Length	ω Width	δ Depth	NP. Not Present	NA. Not Applicable
EGR Elevator Groove Recess	SGR Slip Groove Recess	CR Crack	B Bent	PC Premium Class	RF Reface
GT Galled Thread	TP Thread Pitting	SP Seal Pitting	TD Thread Damage	SD Seal Damage	M Mashed
1 100 % Coating	2 99-71 % Coating	3 70-40 % Coating	4 Up to 40 %	5 Nil	WT Wall Thickness
Colors Code:	White No Defects	Red Crack or Extreme	Blue ACFM	Green Field Repair	Yellow Damage

Inspector Name:	Review By	
Qualification:	Senior Inspector: M.FAHAD	Supervisor: WAQAS AWAN
Signature:	Customer Name:	Customer Signature:
Original - Client Files	QC/FN/AF,REP/026 Rev.00	Dated 01 AUG 2021



