

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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INSPECTION CERTIFICATE OF 6 3/4" FLOAT VALVE#20210003013

Client Name:	DAQING DRILLING	Report No.:	DQ-22-QC-24-06-RS-012
Acceptance Criteria:	DS-1 Fifth Edition, Volume 3	Date of Inspection:	10.JUNE.2024
Work Location:	RU-618	Rig No.:	DQ22
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due 14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due 14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due 14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3450 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	2900 μw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	<ul style="list-style-type: none"> • Through Visual inspection • MPI inspection with Ultraviolet light • Dimensional 3 		

Serial No.	Description	Connection		Result Inspection			Dimensional 3- Inspection														
		Pin	Box	Pin	Box	Body	Pin					Box					Body				
							OD (In)	ID (In)	SRG □ (In)	SRG W □ (In)	Pin □ (In)	Bevel □ (In)	OD (In)	CB □ (In)	CB □ (In)	FBD □ (In)	FBL □ (In)	Bevel □ (In)	Tongspac e (In) □	Box Lth (In) □	Overall □ (In)
20210003031	FLOAT VALVE	NC50	NC50	Acc.	Acc.	Acc.	6 3/4"	2 13/16"	4 23/32"	7/8"	4 7/16"	6 5/16"	6 3/4"	5 5/16"	5/8	3 1/2"	14 3/16"	6 5/16"	-	-	27 1/8"

Conclusion : *01 FLOAT VALVE above was found "Acceptable". At the time of Inspection (Ready for Use).

OD □	Outside Diameter	ID □	Inside Diameter	SRG □	Stress Relief Groove	CB □	Counter Bore	BB	Bore Back	FB	Float Bore
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:	WAQAS AWAN	Review By			
Qualification:	ASNT Level I	Senior Inspector:	M.FAHAD	Supervisor:	WAQAS AWAN
Signature:	<i>[Signature]</i>			Customer Name:	
				Customer Signature:	
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021	

