

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

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CERTIFICATE OF INSPECTION FOR 5" HWDP

Client Name:	DAQING DRILLING	Report No.:	DQ-38-QC-24-06-NA-012
Acceptance Creater:	DS-1 Fifth Edition, Volume 3 CAT 3-5	Date of Inspection:	18.JUN.2024
Work Location:	(RU-619)	Rig No.:	DQ-38
Test Equipment & Consumable Details			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN.2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SC 22713 Cal.15.FEB.2024 Cal Due 14.AUG.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	201504053 Cal.15.FEB.2024 Cal Due 14.AUG.2024
INTENSITY METER	SR#1608000134 CAL.Date Cal. 15.FEB.2024 Cal Due 14.AUG.2024	UV BLACK LIGHT	SR#1900084 Cal.15.FEB.2024 Cal Due 14.AUG.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal. 13.FEB.2024 Cal Due 12.AUG.2024	THREAD PROFILE GAGE	SR#21336 Cal. 13.FEB.2024 Cal Due 12.AUG.2024 SR#21335 Cal. 15.FEB.2024 Cal Due 14.AUG.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	WMPT Light Intensity	3500 Lux
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	UV LIGHT INTENSITY:	3050 µw/cm ²
Magnetism Direction (Longitudinal)			
METHODOLOGY:	Through Visual inspection • Dimensional	•MPI inspection with Ultraviolet light Heat Checking Thread Profile Gauging.	
Connection:	NC50	Size:	5"

Serial No.	Visual Inspection				Black Light		Dimensional 3 Inspection																	
	Pin	Box	Body	HB	Pin	Box	Pin						Box						Body					
							OD (in)	ID (in)	SRG ϕ (in)	NECK ϕ (in)	Bevel ϕ (in)	pin ϕ (in)	OD (in)	CB ϕ (in)	CB δ (in)	BB ϕ (in)	BB δ (in)	Bevel ϕ (in)	Seal ϕ	Pin Tong λ (in)	Box Tong λ (in)	Center Pad ϕ (in)		
222	NO SRG	Acc	Acc	✓	Acc	Acc	6 1/2"	3 1/16"	-	3/8"	6 1/16"	4 7/16"	6 1/2"	5 5/16"	5/8"	4 5/8"	8 1/8"	6 1/16"	14/32"	18 1/2"	16 3/8"	5 1/2"		
JHA36107	NO SRG	Acc	Acc	✓	Acc	Acc	6 1/2"	3 1/16"	-	3/8"	6 1/16"	4 7/16"	6 1/2"	5 5/16"	5/8"	4 5/8"	8 1/4"	6 1/16"	14/32"	22"	20 3/4"	5 1/2"		
Conclusion:	The Above Mentioned 5" Heavy Weight Drill Pipe was Found Acceptable from at time of Inspection.NO SRG. Pin Stress Relief Groove: Unless waived by the customer, all API connection NC38 and larger that make up to BHA components shall be equipped with pin stress relief grooves or they shall be rejected they diameter and width of the API pin stress relief grooves shall be measured and shall meet the requirements of table 3.9 Box Bore Back: unless waived by the customer all API connection NC 38 and larger that make up to BHA components shall be equipped with bore back boxes or they shall be rejected dimeter and length of the bore back cylinder shall be measured and shall meet the requirements of table 3.9																							

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
ϕ	Diameter	λ	Length	σ	Width	δ	Depth	NP	Not Present	NA	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:		Review By					
Qualification:		Senior Inspector:	.FAHAD	Supervisor:	RAO SOHAIL	Customer Name:	
Signature:						Customer Signature:	
Original - Client Files		Copy - Area Office		QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021			

