Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq



	CERTIFIC	CERTIFICATION OF VISUAL, THOROUGH EXAMINATON & MAGNETIC PARTICLE INSPECTION								
Ī	Client:	HALLIBURTON (TSS)	Report No: QC-24-JUNE-TSS-NDT-006							
Ī	Location:	TSS YARD	JOB NO:	250624						
	Inspection Date:	Tuesday, June 25, 2024	Next Inspection Date:	Tuesday, December 24, 2024						
	Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A & API 5CT						
			UNIT DESCRIPT	ION:	FLANGE: 3 1/16" 10K X 3 1/2" TSH BLUE PIN					
	34		UNIT S/N:		WO 27223-1					
		INSPECTION RESULT :								



UNIT S/N:

INSPECTION RESULT:

VISUAL , THOROUGH EXAMINATION

MAGNETIC PARTICLE INSPECTION

Thread & Avaliable critical areas inspected and found free from cracks and other defects

FINAL RESULTS

WO 27223-1

VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONEON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION

Thread & Avaliable critical areas inspected and found free from cracks and other defects

COMMENT:

(MPI Wet Fluorescent inspection Thread With UltraViolet Light)

Magnetic Particle Inspection With A/C Hand Yoke, Black & White Contrast



EQUIPMENT DETAILS							PERSON DETAILS		REVIEW BY	
EQUIPMENT:	AC/DC HAND Yol	ke EQUIPMENT:	Shooting Coil DC	EQUII	PMENT:	UV BLACK LIGHT: 3121 μw/cm²	INSPECTOR NAME: M.Shahzad Ahmed	Com	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504048	S.NO:	22650	S.	.NO:	1898977		Ompany S		
Cal Due Date:	14.0CT.2024	Cal Due Date:	15.0CT.2024	Cal D	ue Date:	14.0CT.2024	QUALIFICATION: ASNT LEVEL II		SUPERVISOR:	HANI ALI
FLUORE	SCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DA	MARCH,2025	MT & PT & VT	() () () () () () () () () ()	JOI ERVISOR.	HANI ALI
Whie Contrast	Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DA	ATE: JUN,2025		12/18/	7	
Digital Lux Meter WHITE LIGHT INTENSITY:		TECHNICAL DETAILS			Black Magnetic Ink Manufacture:7HF	STAMP & SIGNATURE:	for Ingineering	CLIENT:		
3612 Lux/S.NO:2722003		Wet FLUORESCENT Particle Concentration 14 HF 0.1 to 0.4 ml/100 ml		ml	Batch No:220605					
Cal Due Date:1	al Due Date:16.0CT.2024 Black Magnetic Ink Concentration 7 HF 1.2 to 2.4 ml/100 ml		ml	EXPIRE DATE: Jul-25						

Original - Client Files

Copy - Area Office

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021













