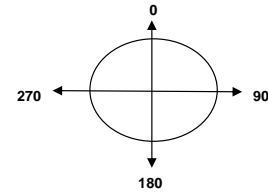
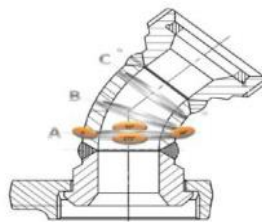


CERTIFICATE OF QUALIFICATION VISUAL AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING INSPECTION & WITNESS PRESSURE TEST

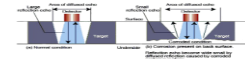
THIS REPORT COMPLIES WITH RECOGNIZED INTERNATIONAL STANDARDS & TECHNICAL REQUIREMENTS

CLIENT:	HALLIBURTON	REPORT NO.:	QC-24-07-TSS-NDT-006
LOCATION:	TSS YARD	STANDARD:	ASTM E709 & ASTM E797 & ASME B31.1
WORK ORDER #	*****	HALLIBURTON DOC	Halliburton Acceptance Criteria WM-GL-HAL-SWT-501
DATE OF INSPECTION:	Wednesday, July 24, 2024	NEXT INSPECTION DATE:	Wednesday, July 23, 2025
TYPE OF INSPECTION:	VISUAL INSPECTION AND MAGNETIC PARTICLE INSPECTION AND ULTRASONIC THICKNESS GAUGING & WITNESS PRESSURE TEST		
DESCRIPTION:	4" 45 DEGREE ELBOW H2S 4" 206 WING X THREAD	SERIAL NO.:	22-1181
Pump NO:	13119220 CAL DUE DATE 27.AUG.2024	Pressure Gauge NO:	218230280019 CAL DUE DATE 06.MAR.2025



ONLINE TRACEABILITY

* ALL READINGS IN INCHS
**MINIMUM THICKNESS PROVIDED BY CUSTOMER



THICKNESS POINTS AREA	WALL THICKNESS RESULT				MINIMUM THICKNESS IN INCHES
	0°	90°	180°	270°	
A	0.322	0.334	0.320	0.318	0.218 INCH
B	0.325	0.313	0.319	0.320	
C	0.323	0.317	0.332	0.337	

INSPECTION RESULT

VT & MPI	Accepted	According to ASTM E709
UT	Accepted	According to ASTM E 797 & Halliburton Procedure WM-GL-SWT-501
BODY	Accepted	*** These Are The Actual Readings Need To Follow The Halliburton Procedure

Inspection Evaluation

MPI -The Above Item Has No Significant Discontinuous At The Time Of Inspection And Found Acceptable According to ASTM E709
 Note:MPI Wet Fluorescent inspection Thread With UltraViolet Light
 Magnetic Particle Inspection With A/C Hand Yoke Welds & Avaliable Areas
 U.T-The Above Item Was Found Acceptable As Per ASTM E797 & Halliburton Procedure WM-GL-SWT-501
 Pressure TestWitness-The Above Item was Pressure Tested up to 300 PSI A low Pressure Hold for 5 min And Maximum Working pressure 2,000 psi Hold 15 min no Leak was Realized while testing & Pressure Was Stable Accordance To Chart Recorder Attached

INSPECTION EQUIPMENT DETAILS

TECHNICAL DETAILS

INSPECTION EQUIPMENT DETAILS				TECHNICAL DETAILS			
AC YOKE S.N:	201504048	CAL DUE DATE	14-Oct-24	White Contrast WCP-2	MANUFACTURE	BATCH NO	EXPIRE DATE
Digital Lux Meter WHITE LIGHT	2722003	CAL DUE DATE	16-Oct-24		Magnaflux	220602	JUN.2025
UT THICKNESS GAUGE:	3997	CAL DUE DATE	14-Oct-24	Black Magnetic Ink 7HF	MANUFACTURE	BATCH NO	EXPIRE DATE
UT TEST BLOCK:	NoBo5087	CAL DUE DATE	15-Oct-24		Magnaflux	220605	JULY.2025
ASTM Test Block:	1657	CAL DUE DATE	14-Oct-24	Fluorescent Magnetic Ink 14HF	MANUFACTURE	BATCH NO	EXPIRE DATE
DC COIL:	22650	CAL DUE DATE	15-Oct-24		Magnaflux	220306	March.2025
UV BLACK LIGHT:	1898977	CAL DUE DATE	14-Oct-24	Concentration of 14HF:		0.1 to 0.4 ml/100 ml	
WHITE LIGHT INTENSITY:	3630 lux	UV BLACK LIGHT INTENSITY:	3140 µw/cm²	Concentration of 7HF:		1.2 to2.4 ml/100 ml	

PERSON DETAILS

REVIEW BY

INSPECTOR NAME:	M.Shahrad Ahmed	SENIOR INSPECTOR:	NAVEED HUSSAIN	CLIENT:	
QUALIFICATION:	ASNT LEVEL II MT-PT	INSPECTION SUPERVISOR:	HANI ALI	HB&SIGN	
SIGNATURE & STAMP:				DATE:	

Original - Client Files Copy - Area Office QC/EN/077 / Rev.00 DATED 07.NOV. 2021

