






CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION										
Client:		HALLIBURTON (HPS)			Report No:		QC-24-06-HPS-0014-NDT-004			
Location:		HPS YARD			JOB NO:		20624			
Inspection Date:		Monday, June 3, 2024			Next Inspection Date:		Monday, December 2, 2024			
Type Of Inspection:		VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION			Specification:		ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019) & API 6A			
					UNIT DESCRIPTION:		RISER 4.06" 15K OAL 5 FEET			
					UNIT S/N:		144-46076 , SAP NO 12555152			
					INSPECTION RESULT :					
					VISUAL , THOROUGH EXAMINATION		VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION			
 					MAGNETIC PARTICLE INSPECTION		Available critical areas inspected and found free from cracks and other defects			
					FINAL RESULTS		THE ABOVE INSPECTED AREAS WAS ACCEPTED			
COMMENT:										
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast										
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY		
Equipment:	AC-Yoke Test Block	Equipment:	Digital Lux Meter	Equipment:	AC/DC Yoke	INSPECTOR NAME:		SENIOR INSPECTOR:	NAVEED HUSSAIN	
S.No:	1657	S.No:	2722003	S.No:	201504052	QUALIFICATION:		SUPERVISOR:	HANI ALI	
Cal Due Date:	14-Oct-24	Cal Due Date:	16-Oct-24	Cal Due Date:	14-Oct-24	ASNT LEVEL II MT & PT & VT				
Black Magnetic Ink Manufacture:	Magnaflux	Batch No:	220605	Expiry Date:	JULY.2025					
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	Expiry Date:	JUN.2025		CLIENT:			
Technical Details:		Magnetic Partical Concentration		Method		WMPT Light Intensity		STAMP & SIGNATURE:		
		1.2 to 2.4 ml/100 ml		Wet Magnetic Particle Testing (WMPT)		3610 Lux				

Original - Client Files

Copy - Area Office

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021



Address: North Rumaila, Al Takamul Yard
Contact: +9647810009138

Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com