

AI TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED

Basra, North Rumaila, Quality Control Yard - Iraq



CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION

Client:	HALLIBURTON (TSS)	Report No:	QC-15-07-TSS-NDT-003
Location:	TSS WORKSHOP & INSPECTION TEST AREA	Job Number:	QC-15-07-TSS-NDT-001
Date:	Tuesday, July 16, 2024	Next Inspection Date:	Wednesday, January 15, 2025
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION	Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)




UNIT DESCRIPTION:	X-OVER: 3" 600 CLASS FLANGE X 3" 206 THREAD
S/NO:	647VO
INSPECTION RESULT :	
VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION
MAGNETIC PARTICLE INSPECTION	Thread & Welding Critical areas inspected and found free from cracks and other defects
FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED

COMMENT:
(MPI Wet Fluorescent inspection Thread With UltraViolet Light)
Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast



EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3041 µw/cm²	INSPECTOR NAME:	USMAN SHABBIR	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504048	S.NO:	22650	S.NO:	1898977				
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024	QUALIFICATION:	ASNT LEVEL II MT & PT & VT&UT	SUPERVISOR:	HANI ALI
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025				
Whie Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025				
Digital Lux Meter WHITE LIGHT INTENSITY:					Black Magnetic Ink Manufacture:7HF	STAMP & SIGNATURE:		CLIENT:	
3620 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF		0.1 to 0.4 ml/100 ml		Batch No:220605				
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF		1.2 to 2.4 ml/100 ml		EXPIRE DATE: Jul-25				

Original - Client Files Copy - Area Office QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021



Address: North Rumaila, AI Takamul Yard
Contact: +9647810009138

Tel: +9647810009138 / +9647834964657

Email: OP@qualitycontrol-iraq.com / hany.akafi@qualitycontrol-iraq.com