## Al TAKAMUL COMPANY FOR ENGINEERING TESTS AND PROFESSIONAL SAFETY LIMITED Basra, North Rumaila, Quality Control Yard - Iraq



CER	RTIFICA	TION OF V	/ISUAl	, TH	OROL	JGH EXAN	<b>IINATO</b>	N &	MAGN	NETIC PA	ARTICLE IN	ISPECTION	
Client:				R	eport No:	QC/24/HALL-TSS-1206-002							
Location:		TSS YARD					b Number:	120624					
Date:		Wednesday, June 12, 2024					nspection Date:	Wednesday, December 11, 2024					
Type Of Inspection: VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION							ecification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)					
							UNIT DESCRIP	TION:	N: FRAC TANK LIFTING LUGS & KING PIN				
							UNIT S/N	:	12241586				
							UNIT DIM:			13.10 M (L) X 2.60 M (W) X 4.10 M (H)			
							INSPECTION RESULT :						
						VIS	VISUAL, THOROUGH EXAMINATION				unit fully inspected and found free from deforms, cracks, corrosion & mechanical damage		
						N	IAGNETIC PARTICLE	E INSPEC	TION	Welds & forgn areas inspected and found free from cracks and other defects			
							FINAL RESU	JLTS		unit found satisfactory and free of defects at the time of inspection			
			COMMENT: Magnetic Particle Inspection With A/C Hand Yoke , Black & White Contrast										
EQUIPMENT DETAILS								PERSON DETAILS			REVIEW BY		
Equipment: AC-	C-Yoke Test Block	Equipment:	Digital Lux Meter		Equipment:	AC/DC Yoke	INSPECTOR N M.Shahzad Al				SENIOR INSPECTOR:	ASHRAF ELSAID	
S.No:	1657	S.No:	2722003		S.No:	201504052			akam	ul Company	/		
Cal Due Date:	14-0ct-24	Cal Due Date:	16-0ct-24		Cal Due Date	14-0ct-24	QUALIFICAT	QUALIFICATION		IF	SUPERVISOR:	HANI ALI	
Black Magnetic Ink	k Manufacture:	Magnaflux	Batch No:	220605	Expiry D	ate: JULY.2025	ASNT LEVE	EL II		JUAS 6	SOT ERVISOR.		
Whie Contrast Paint	nt Manufacture:	Magnaflux	Batch No:	220602	Expiry D	ate: JUN,2025	MT & PT &	MT & PT & VT		18/13/1			
Technical Detai	-	Magnetic Partical Concentration		Method		WMPT Light Intensit	STAMP &		X às	gineering	CLIENT:		
Technical Deta		1.2 to 2.4 ml/100 ml		netic Parti (WMPT)	cle Testing	3630 Lux	SIGNATU	RE:	t				
Original - Client	nt Files C	opy - Area Office	QC/	FN/MPI/0	65 Rev.00	DATED 07 Nov 2021							

