

**Al Takamul Company For
Engineering Testing
And Professional Safety Limited**



Iraq, Basra, Noth Rumaila

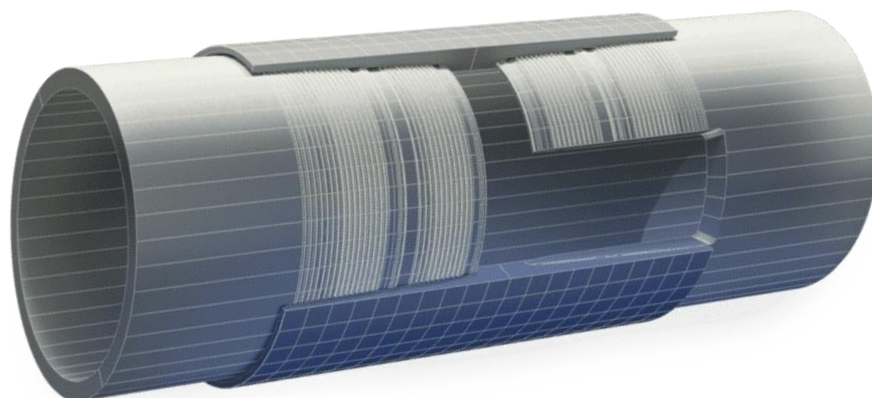


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TUBING Inspection Report



Submitted To:



DAQING DRILLING(DQ22)



Corporate
Partner



Adress; Noth Rumaila, Al Takamul Yard
Contact: +9647810009138



**Al Takamul Company For
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3 1/2" VAM TOP TUBING VISUAL INSPECTION SUMMARY

Customer	DAQING DRILLING	Date Of Service	08.JUN.2024
Location	DQ-22 (RU-618)	References	API SPEC 5CT / API RP 5A5 10th Edition / VAM SPECIFICATION

DESCRIPTION

TUBING 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAM TOP Connection Inspected

Procedure of Inspecting The Pin and Box End Connection. Which details such as below

- 1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
- 2-Check that the coupling has not been over torqued and has yielded.
- 3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
- 4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
- 5-Check that Dents, dings or mashes caused by impact.
- 6-Check that Galling caused by a poor make-up.
- 7-Check that Rust, corrosion or pitting caused by the enviroment.

PIN & BOX VAM TOP CONNECTION INSPECTED AREA

Box Thread: Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.

Pin Thread: Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque

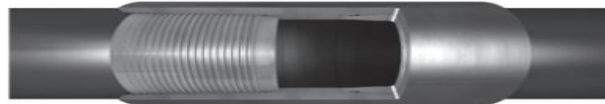
VAM TOP TECHNICAL DATA

SIZE (OD) in	Nominal Weight lb/ft	Wall Thickness in	API Drift Diameter in	Coupling OD(reg) in	Coupling ID(reg) in	Make-up Loss in	Coupling Length in	Pipe Body Section sq.in	Coupling CCS sq.in	Coupling Face Area sq.in
3 1/2"	9.20'	0.254	2.867	3.908	2.959	3.032	7.05	2.59	2.643	1.448

Regular Yield Strength (1000 lb)

55 Ksi	80 Ksi	90 Ksi	95 Ksi	110 Ksi	125 Ksi	140 Ksi	150 Ksi
	207	760	803	929	1056	1183	1267

NOTE: Running Vam Top- Dop quantities required Dope volume 25 cm³ or 1.5 in³.



FINAL RESULTS

No's

- 2 TUBING PUP Joints 3 1/2" OD, Weight 9.20 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected.
- 2 TUBING PUP Joints Were Found "Acceptable" At The Time of Inspection.

PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	HAMZA ALI	SENIOR INSPECTOR:	NAVEED HUSSAIN
QUALIFICATION:	ASNT L1	INSPECTION SUPERVISOR:	M.WAQAS
SIGNATURE & STAMP		CLIENT:	



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3 1/2" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	08.JUN.2024		
Location/Rig:		DQ-22 (RU-618)		Report No.:	QC-DQ-06-24-0177		
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION				Make-up Loss	3.032
Wall Thickness	0.254"	3 1/2"VAM TOP 9.20PPF VAM TOP L-80				ID: 2.926" OD: 3.500" Drift: 2.867"	
Joint designation		Total Length	Visual Thread Inspection			END AREAS	
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX		
TPJ1	3 1/2" VAM TOP TUBING PUP JOINT	3.10	OK	OK	OK	READY TO USE	
TPJ2	3 1/2" VAM TOP TUBING PUP JOINT	3.10	OK	OK	OK	READY TO USE	
Inspector Name:	HAMZA ALI		Review By				
Qualification:	ASNT Level II (CWI, PT, ET)	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	M.WAQAS	Customer Name:	
Signature:						Customer Signature:	

Original - Client Files Copy - Area Office QC/FN/DJ-PB/029 Rev.00 dated 07.Nov2021

