

AI TAKAMUL COMPANY FOR ENGINEERING TEST AND PROFESSIONAL SAFETY LIMITED

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INSPECTION CERTIFICATE FOR X-OVER

Client Name:	HALLIBURTON (TSS)	Report No.:	HAL-24-06-MS-TSS-001
Acceptance criteria.	DS-1 Volume 4 Fifth Edition & API 5CT	Date of Inspection:	25.JUNE.2024
Refrance Standard TSS	ST-GL-HAL-TT-510 REV NO 5.1	Next Inspection Date:	24-DEC-2024
TEST EQUIPMENT & CONSUMABLE DETAILS			
WHITE CONTRAST WCP-2	Batch #: 220602 Manufacture: Magnaflux Exp Date: JUN,2025	TECHNICAL DETAILS	Wet Visible Continuous
BLACK INK 7HF	Batch#: 220605 Manufacture: Magnaflux Exp Date: JULY.2025	COIL(1200 AMP-TURNS/IN	SR#22650 Cal.16.APR.2024 Cal Due 15.OCT.2024
FLUORESCENT 14HF	Batch #: 220306 Manufacture: Magnaflux Exp Date: March.2025	A.C HAND YOKE	SR#201504052 Cal.15.APR.2024 Cal Due 14.OCT.2024
INTENSITY METER	SR#R.043943 Cal.17.APR.2024 Cal Due 16.OCT.2024	UV BLACK LIGHT	SR#1898977 Cal.15.APR.2024 Cal Due 14.OCT.2024
LEAD GAGE	SR#AH07KF0027 GAEMAKER LG-5003 Cal.17.APR.2024 Cal Due 16.OCT.2024	THREAD PROFILE GAGE	SR#21336 CAL.Date.17.APR.2024 Cal Due 16.OCT.2024 SR#21335 CAL.Date.17.APR.2024 Cal Due 16.OCT.2024
Magnetic Partical Concentration 7 HF	1.2 TO 2.4 ML/100 ML	UV LIGHT INTENSITY:	2938 $\mu\text{w}/\text{cm}^2$
Magnetic particle concentration flourcent 14 HF	0.1 TO 0.4 ML/100 ML	WMPT Light Intensity:	3620 Lux
MAGNITISUM DIRECTION (LONGITUDENAL)			
METHODOLOGY:	- Through Visual inspection - Dimensional Inspection		
	•MPI inspection with Ultraviolet light		

Serial No.	Description	Connection		Result Inspection			Dimensional Inspection												
		Pin	Pin	Pin	Pin	Body	Pin					Pin					Body		
							OD(In)	ID(In)	Neck ϖ (In)	Pin λ (In)	Bevel ϕ (In)	OD(In)	ID(In)	Neck ϖ (In)	Pin λ (In)	Bevel ϕ (In)	Pin T λ (In)	Box T λ (In)	Overall λ (In)
11586-10-2	X-OVER	5 ½ ACME	3 1/2 PH6	Acc.	Acc.	Acc.	7 1/2"	2 11/16"	-	-	7 7/16"	7 1/2"	2 11/16"	-	-	4 1/4"	-	-	27 1/4"
																			
Conclusion:		■ 01 X-OVER was found “Acceptable”. At time of Inspection Ready For Use.																	

Abbreviations :

OD	Outside Diameter	ID	Inside Diameter	SRG	Stress Relief Groove	CB	Counter Bore	BB	Bore Back	FB	Float Bore
ϕ	Diameter	λ	Length	ϖ	Width	δ	Depth	NP.	Not Present	NA.	Not Applicable
EGR	Elevator Groove Recess	SGR	Slip Groove Recess	CR	Crack	B	Bent	PC	Premium Class	RF	Reface
GT	Galled Thread	TP	Thread Pitting	SP	Seal Pitting	TD	Thread Damage	SD	Seal Damage	M	Mashed
1	100 % Coating	2	99-71 % Coating	3	70-40 % Coating	4	Up to 40 %	5	Nil	WT	Wall Thickness
Colors Code:		White	No Defects	Red	Crack or Extreme Damage	Blue	Damage	Green	Seal Damage	Yellow	ACFM

Inspector Name:	M.Shahzad Ahmed	Review By					
Qualification:	ASNT Level II (MT, PT, VT)	Senior Inspector:	NAVEED HUSSAIN	Supervisor:	Hani Ali	Customer Name:	
Signature:						Customer Signature:	
Original - Client Files		Copy - Area Office	QC/FN/FLS/03 Rev.00	Dated: 07 Nov 2021			

