

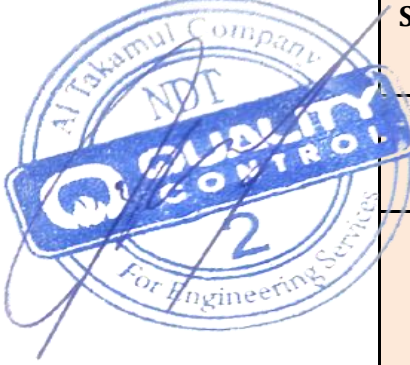


CERTIFICATION OF VISUAL, THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION									
Client:	HALLIBURTON (TSS)				Report No:	QC-15-07-TSS-NDT-001			
Location:	TSS WORKSHOP & INSPECTION TEST AREA				Job Number:	QC-15-07-TSS-NDT-001			
Date:	Monday, July 15, 2024				Next Inspection Date:	Tuesday, January 14, 2025			
Type Of Inspection:	VISUAL , THOROUGH EXAMINATION & MAGNETIC PARTICLE INSPECTION				Specification:	ASTM E709 & ASTM E 1444 (2016) ASME V Article 7 (2019)			
					UNIT DESCRIPTION:	X-OVER: 3" 206 THREAD X 3" 206 THREAD			
					S/NO:	TSS-7241			
					INSPECTION RESULT :				
					VISUAL , THOROUGH EXAMINATION	VISUAL & MAGNETIC PARTICLE INSPECTION (M.P.I.) HAD BEEN DONE ON THE AVAILABLE AREAS FOR THE ABOVE DESCRIPTION			
					MAGNETIC PARTICLE INSPECTION	Thread areas inspected and found free from cracks and other defects			
					FINAL RESULTS	THE ABOVE INSPECTED AREAS WAS ACCEPTED			
COMMENT: (MPI Wet Fluorescent inspection Thread With UltraViolet Light)									
EQUIPMENT DETAILS						PERSON DETAILS		REVIEW BY	
EQUIPMENT :	AC/DC HAND Yoke	EQUIPMENT :	Shooting Coil DC	EQUIPMENT :	UV BLACK LIGHT: 3041 $\mu\text{w}/\text{cm}^2$	INSPECTOR NAME:	USMAN SHABBI	SENIOR INSPECTOR:	NAVEED HUSSAIN
S.NO:	201504048	S.NO:	22650	S.NO:	1898977	QUALIFICATION:	ASNT LEVEL II MT & PT & VT&UT	SUPERVISOR:	HANI ALI
Cal Due Date:	14.OCT.2024	Cal Due Date:	15.OCT.2024	Cal Due Date:	14.OCT.2024	STAMP & SIGNATURE:		CLIENT:	
FLUORESCENT 14HF	Magnaflux	Batch No:	220306	EXPIRE DATE:	MARCH,2025				
White Contrast Paint Manufacture:	Magnaflux	Batch No:	220602	EXPIRE DATE:	JUN,2025				
Digital Lux Meter WHITE LIGHT INTENSITY:	TECHNICAL DETAILS				Black Magnetic Ink Manufacture:7HF				
3620 Lux/S.NO:2722003	Wet FLUORESCENT Particle Concentration 14 HF	0.1 to 0.4 ml/100 ml		Batch No:220605					
Cal Due Date:16.OCT.2024	Black Magnetic Ink Concentration 7 HF	1.2 to 2.4 ml/100 ml		EXPIRE DATE:	Jul-25				

Original - Client Files

Copy - Area Office

QC/FN/MPI/065 Rev.00 DATED 07 NOV 2021