




**Al Takamul Company For  
Engineering Testing  
And Professional Safety Limited**

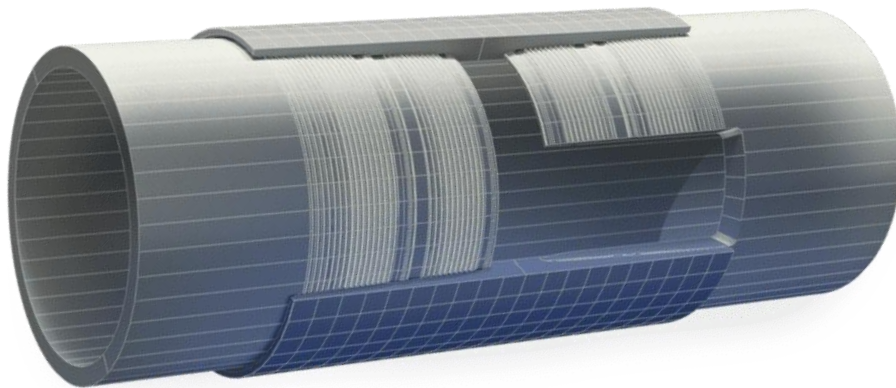


 Iraq, Basra, Norh Rumaila

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 00964 7810009138

# Casing Inspection Report



Submitted To:



**DAQING DRILLING(DQ12)**



Adress; Noth Rumaila, Al Takamul Yard  
Contact: +9647810009138

## 7" VAM TOP CASING VISUAL INSPECTION SUMMARY

Customer	DAQING DRILLING	Date Of Service	29.5.2024
Location	DQ-12(R-810)	References	API SPEC 5CT / API RP 5A5 10th Edition / VAM SPECIFICATION

### DESCRIPTION

**Casing 7" OD, Weight 29.00 lb/ft, Grede, L-80, Range 3 with VAM TOP Connection Inspected**

**Procedure of Inspecting The Pin and Box End Connection. Which details such as below**

- 1-Check that the coupling is made-up tightly and there is no gap at the shoulder.
- 2-Check that the coupling has not been over torqued and has yielded.
- 3-Check the correct weight of coupling is fitted and that there is no step at the shoulder.
- 4-Check that there is no plastic pressure test seals left inside the connection. (Teflon seals are not recommended by VAM)
- 5-Check that Dents, dings or mashes caused by impact.
- 6-Check that Galling caused by a poor make-up.
- 7-Check that Rust, corrosion or pitting caused by the enviroment.

### PIN & BOX VAM TOP CONNECTION INSPECTED AREA

**Box Thread:** Counter bore, Torque shoulder, Seal area, Cylindrical part, Perfect thread length, face.

**Pin Thread:** Imperfect thread length, Perfect thread length, Cylindrical part, Seal area, Radius between seal and shoulder, Torque

### VAM TOP TECHNICAL DATA

SIZE (OD) in	Nominal Weight lb/ft	Wall Thickness in	API Drift Diameter in	Coupling OD(reg) in	Coupling ID(reg) in	Make-up Loss in	Coupling Length in	Pipe Body Section sq.in	Coupling CCS sq.in	Coupling Face Area sq.in
7"	29.00'	0.408	6.059	7.644	6.324	4.775	11.54	8.449	8.634	4.592

### Regular Yield Strength (1000 lb)

55 Ksi	80 Ksi	90 Ksi	95 Ksi	110 Ksi	125 Ksi	140 Ksi	150 Ksi
465	676	760	803	929	1056	1183	1267

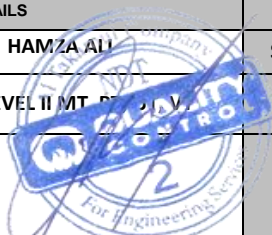
**NOTE:** Running Vam Top- Dope quantities required Dope volume 25 cm<sup>3</sup> or 1.5 in<sup>3</sup>.



## FINAL RESULTS

No's

- 285** Casing Joints 7" OD, Weight 29.00 lb/ft, Grede, L-80, Range 3 with VAMTOP Connection Inspected.
- 282** Casing Joints Were Found "**Acceptable**" At The Time of Inspection.
- 3** Casing Joints Were Found "**UnAcceptable**" From **Pin** Connection Thread Damage Rejected.
- NIL** Casing Joints Were Found "**UnAcceptable**" From **Box** Connection Seal Damage&Mashed Box Rejected.

PERSON DETAILS		REVIEW BY	
INSPECTOR NAME:	HAMZA ALI	SENIOR INSPECTOR:	M.FAHAD
QUALIFICATION:	ASNT LEVEL II MT PT 2 V	INSPECTION SUPERVISOR:	M.WAQAS
SIGNATURE & STAMP		CLIENT:	



### 7" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	29.MAY.2024	
Location/Rig:		DQ-12(R-810)		Report No.:	QC-DQ-05-24-0170	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	4.775"
Wall Thickness	0.408"	7"VAM TOP	29.00PPF	VAM TOP	L-80	ID: 6.185" OD: 7.00" Drift: 6.059"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
1	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
2	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
3	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
4	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
5	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
6	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
7	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
8	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
9	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
10	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
11	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
12	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
13	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
14	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
15	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
16	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
17	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
18	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
19	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
20	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
21	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
22	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
23	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
24	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
25	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
26	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALL		Review By			
Qualification:	ASNT Level 2		Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS
Signature:	[Signature]		Customer Name:		Customer Signature:	

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<b>SPECIFICATION:</b>		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			<b>Make-up Loss</b>	4.775"
<b>Wall Thickness</b>	0.408"	<b>7"VAM TOP</b>	<b>29.00PPF</b>	<b>VAM TOP</b>	<b>L-80</b>	<b>ID: 6.185" OD: 7.00" Drift: 6.059"</b>
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>	
27	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
28	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
29	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
30	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
31	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
32	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
33	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
34	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
35	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
36	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
37	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
38	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
39	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
40	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
41	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
42	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
43	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
44	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
45	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
46	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
47	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
48	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
<b>Inspector Name:</b>	HAMZA ALL		<b>Review By</b>			
<b>Qualification:</b>	ASNT Level 2, UT, RT, J		<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS
<b>Signature:</b>						<b>Customer Name:</b>
						<b>Customer Signature:</b>

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<b>SPECIFICATION:</b>		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			<b>Make-up Loss</b>	4.775"
<b>Wall Thickness</b>	0.408"	<b>7"VAM TOP</b>	<b>29.00PPF</b>	<b>VAM TOP</b>	<b>L-80</b>	<b>ID: 6.185" OD: 7.00" Drift: 6.059"</b>
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>	
49	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
50	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
51	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
52	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
53	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
54	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
55	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
56	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
57	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
58	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
59	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
60	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
61	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
62	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
63	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
64	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
65	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
66	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
67	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
68	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
69	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
70	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
<b>Inspector Name:</b>	HAMZA ALL		<b>Review By</b>			
<b>Qualification:</b>	ASNT Level 1, UT, UT II		<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS
<b>Signature:</b>						<b>Customer Name:</b>
					<b>Customer Signature:</b>	

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SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	4.775"
Wall Thickness	0.408"	7"VAM TOP	29.00PPF	VAM TOP	L-80	ID: 6.185" OD: 7.00" Drift: 6.059"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
71	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
72	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
73	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
74	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
75	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
76	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
77	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
78	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
79	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
80	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
81	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
82	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
83	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
84	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
85	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
86	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
87	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
88	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
89	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
90	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
91	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
92	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALL		Review By			
Qualification:	ASNT Level 2, UT, RT, J		Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS
Signature:					Customer Name:	
				Customer Signature:		

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<b>SPECIFICATION:</b>		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			<b>Make-up Loss</b>	4.775"
<b>Wall Thickness</b>	0.408"	<b>7"VAM TOP</b>	<b>29.00PPF</b>	<b>VAM TOP</b>	<b>L-80</b>	<b>ID: 6.185" OD: 7.00" Drift: 6.059"</b>
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>	
137	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
138	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
139	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
140	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
141	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
142	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
143	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
144	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
145	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
146	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
147	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
148	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
149	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
150	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
151	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
152	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
153	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
154	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
155	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
156	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
157	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
158	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
<b>Inspector Name:</b>	HAMZA ALL		<b>Review By</b>			
<b>Qualification:</b>	ASNT Level 2, UT, UT II, UT III		<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS
<b>Signature:</b>					<b>Customer Name:</b>	
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<b>Wall Thickness</b>	0.408"	<b>7"VAM TOP</b>	<b>29.00PPF</b>	<b>VAM TOP</b>	<b>L-80</b>	<b>ID: 6.185" OD: 7.00" Drift: 6.059"</b>
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>	
159	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
160	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
161	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
162	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
163	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
164	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
165	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
166	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
167	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
168	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
169	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
170	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
171	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
172	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
173	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
174	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
175	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
176	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
177	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
178	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
179	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
180	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
<b>Inspector Name:</b>	HAMZA ALL		<b>Review By</b>			
<b>Qualification:</b>	ASNT Level 2, UT, UT II		<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS
<b>Signature:</b>						<b>Customer Name:</b>
					<b>Customer Signature:</b>	

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### 7" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

<b>Client Name:</b>		<b>DAQING DRILLING</b>		<b>Date:</b>	29.MAY.2024		
<b>Location/Rig:</b>		DQ-12(R-810)		<b>Report No.:</b>	QC-DQ-05-24-0170		
<b>SPECIFICATION:</b>		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			<b>Make-up Loss</b>	4.775"	
<b>Wall Thickness</b>	0.408"	7"VAM TOP	29.00PPF	VAM TOP	L-80	ID: 6.185" OD: 7.00" Drift: 6.059"	
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>	
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>		
181	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK		READY TO USE
182	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
183	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
184	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
185	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
186	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
187	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
188	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
189	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
190	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
191	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
192	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
193	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
194	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
195	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
196	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
197	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
198	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
199	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
200	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
201	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
202	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
<b>Inspector Name:</b>	HAMZA ALL		<b>Review By</b>				
<b>Qualification:</b>	ASNT Level 2, UT, RT, J		<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS	<b>Customer Name:</b>
<b>Signature:</b>	[Signature]						<b>Customer Signature:</b>

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**AI TAKAMUL COMPANY FOR ENGINEERING TESTS  
AND PROFESSIONAL SAFETY LIMITED**

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Email: op@qualitycontrol-iraq.com / hany.akk@qualitycontrol-iraq.com



**7" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE**

<b>Client Name:</b>		<b>DAQING DRILLING</b>		<b>Date:</b>	29.MAY.2024	
<b>Location/Rig:</b>		DQ-12(R-810)		<b>Report No.:</b>	QC-DQ-05-24-0170	
<b>SPECIFICATION:</b>		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			<b>Make-up Loss</b>	4.775"
<b>Wall Thickness</b>	0.408"	<b>7"VAM TOP</b>	<b>29.00PPF</b>	<b>VAM TOP</b>	<b>L-80</b>	<b>ID: 6.185" OD: 7.00" Drift: 6.059"</b>
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>	
203	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
204	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
205	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
206	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
207	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
208	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
209	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
210	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
211	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
212	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
213	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
214	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
215	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
216	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
217	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
218	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
219	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
220	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
221	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
222	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
223	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
224	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
<b>Inspector Name:</b>	HAMZA ALL		<b>Review By</b>			
<b>Qualification:</b>	ASNT Level 1, UT, UT II, UT III		<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS
<b>Signature:</b>					<b>Customer Name:</b>	
					<b>Customer Signature:</b>	

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**AI TAKAMUL COMPANY FOR ENGINEERING TESTS  
AND PROFESSIONAL SAFETY LIMITED**

Basra, North Rumaila, Quality Control Yard - Iraq

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Email: op@qualitycontrol-iraq.com / hany.akk@qualitycontrol-iraq.com



**7" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE**

<b>Client Name:</b>		<b>DAQING DRILLING</b>		<b>Date:</b>	29.MAY.2024	
<b>Location/Rig:</b>		DQ-12(R-810)		<b>Report No.:</b>	QC-DQ-05-24-0170	
<b>SPECIFICATION:</b>		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			<b>Make-up Loss</b>	4.775"
<b>Wall Thickness</b>	0.408"	<b>7"VAM TOP</b>	<b>29.00PPF</b>	<b>VAM TOP</b>	<b>L-80</b>	<b>ID: 6.185" OD: 7.00" Drift: 6.059"</b>
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>	
225	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
226	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
227	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
228	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
229	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
230	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
231	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
232	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
233	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
234	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
235	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
236	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
237	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
238	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
239	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
240	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
241	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
242	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
244	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
245	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
246	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
<b>Inspector Name:</b>	HAMZA ALL		<b>Review By</b>			
<b>Qualification:</b>	ASNT Level 2, UT, J		<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS
<b>Signature:</b>						<b>Customer Name:</b>
						<b>Customer Signature:</b>

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### 7" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE

Client Name:		DAQING DRILLING		Date:	29.MAY.2024	
Location/Rig:		DQ-12(R-810)		Report No.:	QC-DQ-05-24-0170	
SPECIFICATION:		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			Make-up Loss	4.775"
Wall Thickness	0.408"	7"VAM TOP	29.00PPF	VAM TOP	L-80	ID: 6.185" OD: 7.00" Drift: 6.059"
Joint designation		Total Length	Visual Thread Inspection			END AREAS
SERIAL:NO	Actual # on JT.	(m)	Thread Profile Gauge	PIN	BOX	
247	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	
248	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
249	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
250	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
251	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
252	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
253	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
254	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
255	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
256	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
257	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
258	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
259	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
260	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
261	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
262	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
263	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
264	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
265	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
266	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
267	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE
Inspector Name:	HAMZA ALL		Review By			
Qualification:	ASNT Level III, UT, U		Senior Inspector:	M.FAHAD	Supervisor:	M.WAQAS
Signature:						Customer Name: Customer Signature:

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**AI TAKAMUL COMPANY FOR ENGINEERING TESTS  
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**7" VAM TOP NEW CASING VISUAL INSPECTION CERTIFICATE**

<b>Client Name:</b>		<b>DAQING DRILLING</b>		<b>Date:</b>	29.MAY.2024		
<b>Location/Rig:</b>		DQ-12(R-810)		<b>Report No.:</b>	QC-DQ-05-24-0170		
<b>SPECIFICATION:</b>		API Specification 5A5&5ct,10th Edition /VAM SPECIFICATION			<b>Make-up Loss</b>	4.775"	
<b>Wall Thickness</b>	0.408"	7"VAM TOP 29.00PPF VAM TOP L-80				ID: 6.185" OD: 7.00" Drift: 6.059"	
<b>Joint designation</b>		<b>Total Length</b>	<b>Visual Thread Inspection</b>			<b>END AREAS</b>	
<b>SERIAL:NO</b>	<b>Actual # on JT.</b>	<b>(m)</b>	<b>Thread Profile Gauge</b>	<b>PIN</b>	<b>BOX</b>		
268	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK		
269	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
270	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
271	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
272	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
273	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
275	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
276	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
277	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
278	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
279	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
280	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
281	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
282	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
283	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
284	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
285	7" VAM TOP 29.00# PPF VAM TOP CASING JOINT	-	OK	OK	OK	READY TO USE	
<b>Inspector Name:</b>		HAMZA ALL		<b>Review By</b>			
<b>Qualification:</b>	ASNT Level 2, UT, J	<b>Senior Inspector:</b>	M.FAHAD	<b>Supervisor:</b>	M.WAQAS	<b>Customer Name:</b>	
<b>Signature:</b>						<b>Customer Signature:</b>	

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